

## Wheel Mounting Procedure

Proper Mounting Practice is as Easy as 1, 2, 3, 4 ...

### 1. FIT



- Wheel should fit flat against the hub.
- All surfaces should be clean and free of contamination or foreign material.
- There should be no fit interference at the hub face or hub diameter.

### 2. FASTEN



- Avoid cross-threading by starting each lug nut by hand as shown.

### 3. TIGHTEN\*



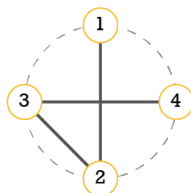
- Apply torque to the lug nuts in a star pattern as shown below.
- Gradually increase torque on the lug nuts until each lug nut has achieved the specified torque.

\* Do not use an impact wrench without proper torque attachment.

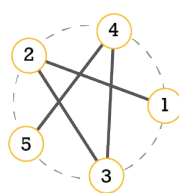
### 4. CONFIRM



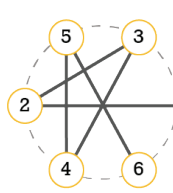
- A second check verifying the torque should be performed using a dial or digital torque gauge.



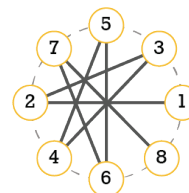
4-Lug Pattern



5-Lug Pattern



6-Lug Pattern



8-Lug Pattern

#### Torque Specs

Wheel Size	Torque Range	Wheel Size	Torque Range
12"	50-75	14"	90-120
13"	50-75	15"	90-120



**WARNING:**



Improper wheel fastening can result in wheel separation from the vehicle causing serious injury and/or death.



All trailers meet or exceed all government regulations and industry standards.

Specifications are subject to change without notice.

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