
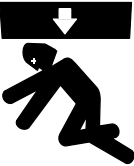




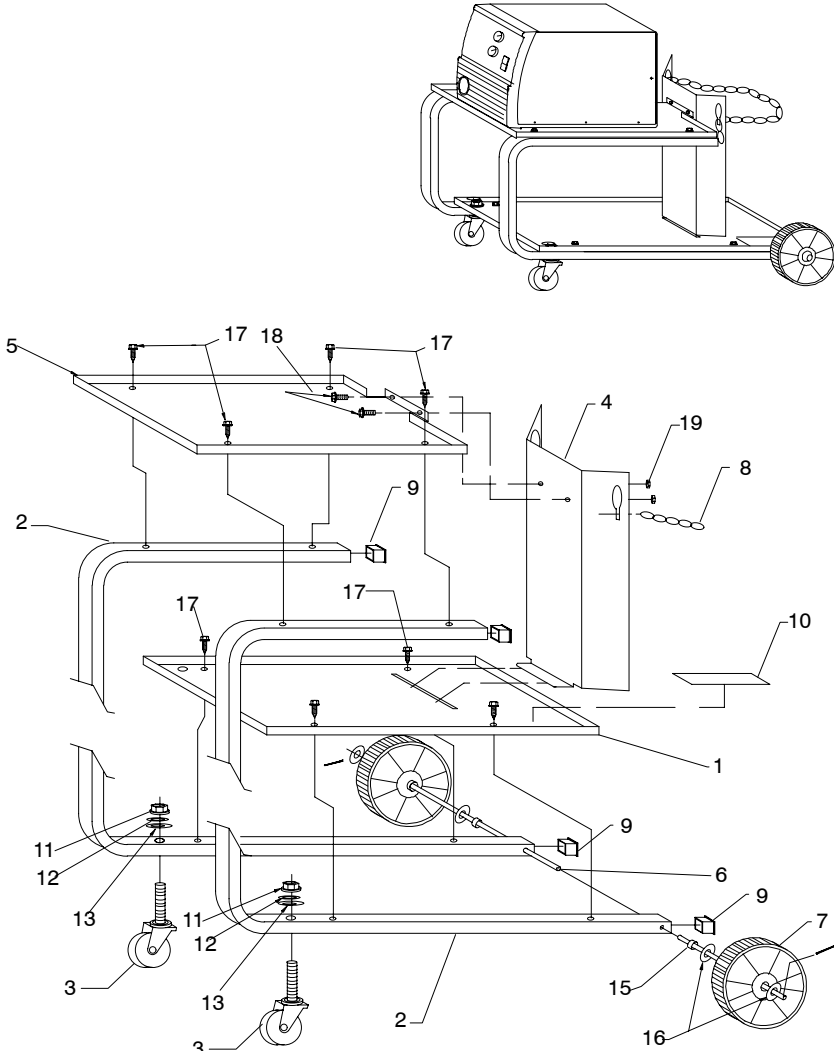


## Running Gear/Cylinder Rack (194 776)

<b>⚠ WARNING</b>	
	<p><b>ELECTRIC SHOCK can kill.</b></p> <ul style="list-style-type: none"> <li>Do not touch live electrical parts.</li> <li>Turn Off welding power source and input disconnect device.</li> <li>Disconnect input plug or power conductors from deenergized supply BEFORE moving welding power source.</li> </ul>
	<p><b>FALLING EQUIPMENT can cause injury and damage, OVERSIZED CYLINDER can cause tipping.</b></p> <ul style="list-style-type: none"> <li>Move unit with proper handcart.</li> <li>If using a fork lift vehicle, secure unit on a skid.</li> <li>Never lift unit with cylinder attached.</li> <li>Maximum cylinder weight is 75 lb (34 kg).</li> </ul>
	<p><b>CYLINDERS can explode if damaged.</b></p> <ul style="list-style-type: none"> <li>Keep cylinders away from welding and other electrical circuits.</li> <li>Never touch cylinder with welding electrode.</li> <li>Always secure cylinder to running gear, wall, or other stationary support.</li> </ul>
<p>Tools Needed:</p> <div style="display: flex; justify-content: space-around; align-items: center;">    </div> <p style="text-align: right;">14 mm</p>	



Item No.	Part No.	Description (Qty)
1	200 089	Bottom Tray (1)
2	200 112	Support Frame (2)
3	199 961	Caster (2)
4	200 092	Bottle Bracket (1)
5	200 091	Top Tray (1)
6	208 983	Axle (1)
7	208 985	Wheel, 6 in (2)
8	200 120	Chain, 24 in (1)
9	200 121	Tubing Plug (4)
10	217 737	Warning Label (1)
	200 122	Hardware Kit (consisting of)
11		Nut, M-8 (2)
12		Lockwasher, M-8 (2)
13		Flat Washer, M-8 (2)
14		Cotter Pin (2)
15		Spacer (2)
16		Flat Washer, M-12 (4)
17		Screw, 10-16x5/8 in (8)
18		Screw, M-5x12 (2)
19		Nut, M-5 (2)

Be sure to provide Model when ordering replacement parts.

**Assembly order:**

- Assemble bottom tray, casters, axle and wheels to frame supports.
- Install bottle bracket by hooking it through bottom tray slot.
- Install top tray to frame supports and bottle bracket.

**Figure 1. Assembly Of Running Gear/Cylinder Rack**