**STEP ONE**
Mount 3-point hitch wire unroller to lift arms and third arm on tractor. Be sure and adjust third arm so that wire unroller is completely level at lowest setting to ground to begin. You may have to adjust this setting later.

**STEP TWO**
Remove all three tensioning bolts from rear main post of unroller.

**STEP THREE**
Open up clamping bar and swing it out 90 degrees and insert locking pin at top to hold in place.

**STEP FOUR**
Remove center rod from unroller. Use caution; this rod is very heavy.

**STEP FIVE**
Set roll of wire upright on plate at bottom of wire unroller. *NOTE: Be careful not to load the roll of wire upside down.*

**STEP SIX**
Insert center rod down through top of unroller and down through center of roll of wire. Make SURE rod goes in bottom hole in center of plate.

**STEP SEVEN**
Undo wire stays that are holding wire in roll and begin to unroll wire.

**STEP EIGHT**
Pull and feed section of wire between the clamping bar and main post in rear. It is important that wire be fed in-between these two items on the unroller.

**STEP NINE**
Tie off section of wire to initial post where wire unrolling is to start. It is recommended to wrap the wire around the initial post and wire it back to itself AND staple the wrapped wire to the post before beginning to unroll and eventually stretch.
### STEP TEN
Ensure that wire is straight on post and is level with the wire unroller as well before beginning to unroll. Once everything is level, drive slowly and carefully along the fence line paying close attention to the spinning wire roll and the tension that is being placed on the wire.

### STEP ELEVEN
Once you have arrived at your destination post:
- a. Set tractor firmly in park and lock brakes
- b. Remove locking pin in clamping bar
- c. Pull clamping bar around to rear main post to squeeze and clamp wire

### STEP TWELVE
Make sure wire line is straight with rear main post to ensure straight, even, consistent pulls throughout wire. Make sure that no vertical stays are caught in clamp.

### TENSIONING TIP
To aid in tensioning process, walk down stretched wire ensuring that it is vertical. Shake wire at various points to evenly distribute tension throughout wire. Then slowly move tractor forward. This step may have to be repeated a couple of times to reach even tension throughout stretched wire.

### STEP THIRTEEN
Re-insert all three tensioning bolts in rear main post and tighten firmly. Check each one multiple times until all are firm with significant tension using both hands.

### STEP FOURTEEN
Once you have ensured that all three tensioning bolts are tight, adjust the lift arms, and the third arm if necessary, to put the wire/fence stretcher at the right height and to make it level BEFORE beginning to stretch wire. Then, gently ease tractor forward at slight angle such that fence rests up against the posts to which they are to be attached. Do not attempt to adjust wire/fence stretcher height once tension is placed on wire or wire will be damaged and/or break.

### STEP FIFTEEN
Continue to move forward VERY slowly until desired tension is reached, using caution to make sure fence is not pulled apart or broken.

### STEP SIXTEEN
Once tension is satisfactory, put tractor in park and set brakes.

### STEP SEVENTEEN
Nail/Staple fence to post.

### STEP EIGHTEEN
Release brake and remove tractor from park, and carefully and slowly back up to release tension from wire.

### STEP NINETEEN
Cut wire long enough to leave enough material to wrap around and staple to next post.

### STEP TWENTY
Remove three tensioning screws and re-open clamping bar, re-insert locking pin in top, and you are ready to unroll the next section.