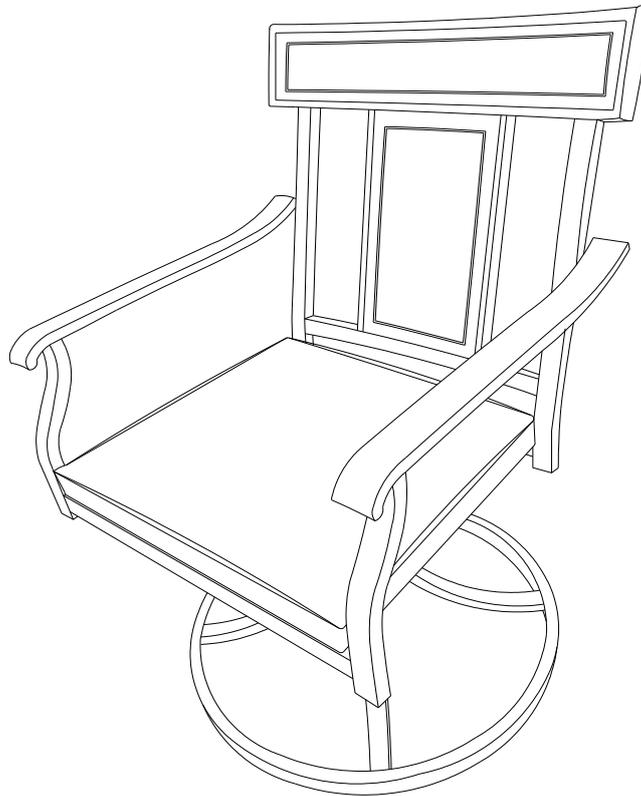


ASSEMBLY INTRUCTIONS

ITEM#: L-DN1780SAL-E Swivel

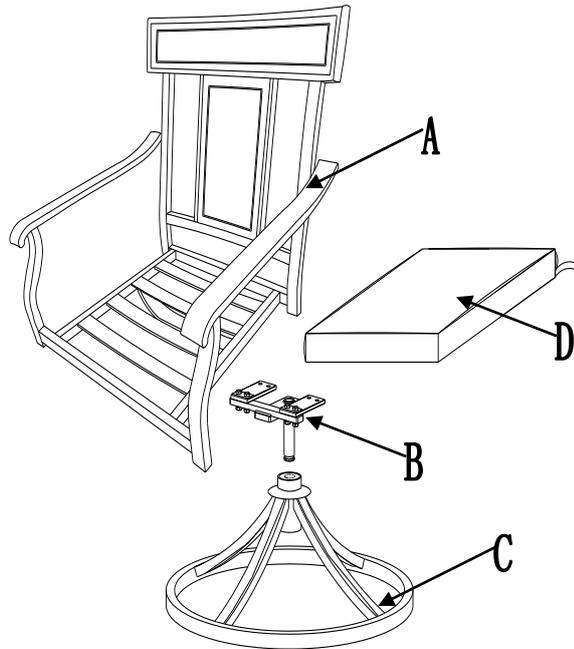


Warning

- Some parts may contain sharp edges. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to the product. Please read all instructions before assembly and use.
- Check all bolts for tightness before use, and periodically check and tighten bolts as necessary.

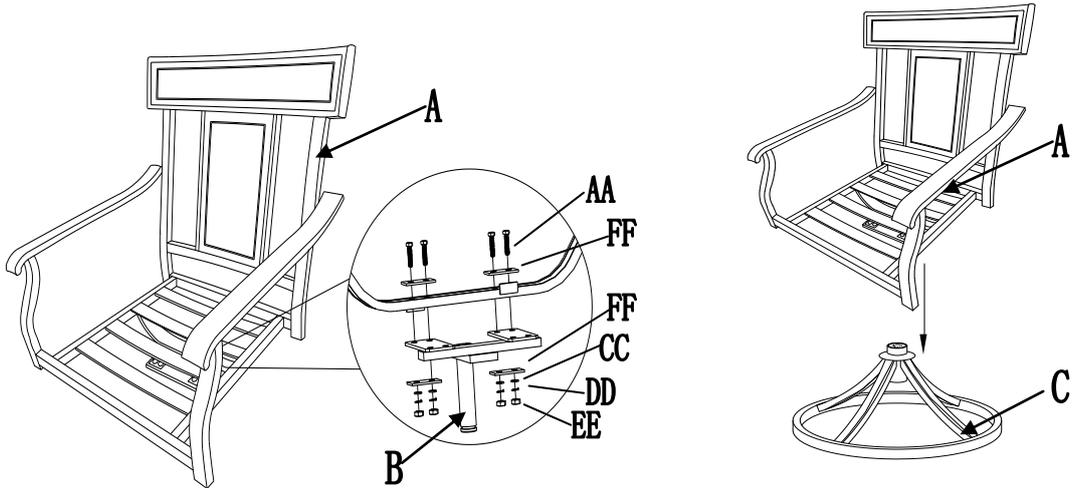
Important: For technical assistance on assembly or replacement parts, please call Sunjoy Industries at 1(866) 578-6569 from 8:00 AM EST to 8:00 PM PST. You may email to customer.care@sunjoygroup.com or visit www.sunjoyonline.com to place your order or fax your parts replacement order form (which is included in the packaging) together with your purchase receipt to 1 (740) 283-3549 for assistance.

PARTS LIST		
Label	Description	QTY
A	Chair frame	1
B	T-Support	1
C	Chair base	1
D	Seat cushion	1



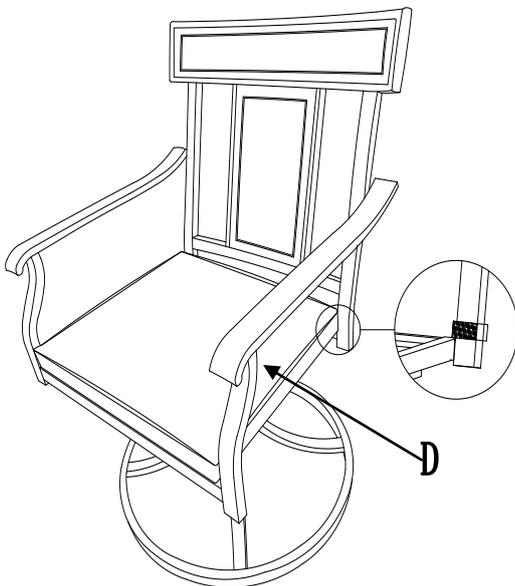
HARDWARE PACK			
Label	Description	QTY	Image of Part
AA	Bolt M8×40	4	
BB	Foot padΦ16x10 (preassembled)	8	
CC	Flat washer M8 (4 preassembled)	8	
DD	Spring washer M8 (4 preassembled)	8	
EE	Nut M8 (4 preassembled)	8	
FF	Iron piece (2 Preassembled)	6	
GG	Bolt M8x35 (Preassembled)	4	
HH	Wrench M8	2	

ASSEMBLY STEPS



Step 1:

Attach T-Support (B) to Chair frame (A) using Bolt (AA), Iron piece (FF), Flat washer (CC), Spring washer (DD) and Nut (EE), then tighten them with wrench (HH)



Step 2:

Insert the assembled chair into Chair base (C). Put cushion (D) on the chair and use the hook & loop to secure the cushion to the chair.

Care & Maintenance:

- Before using, clean the product completely with a soft dry towel.
- When not in use, wipe free of any dirt or loose objects, wash with a mild solution of soap and water; rinse thoroughly and dry completely. Do not use strong detergent or abrasive cleaners.
- Steel components of garden accessories and furniture are treated with rust inhibiting paint. However, due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched.
- To minimize this condition, it is recommended that care be taken when assembling and handling the product, in order to prevent the paint from being scratched.

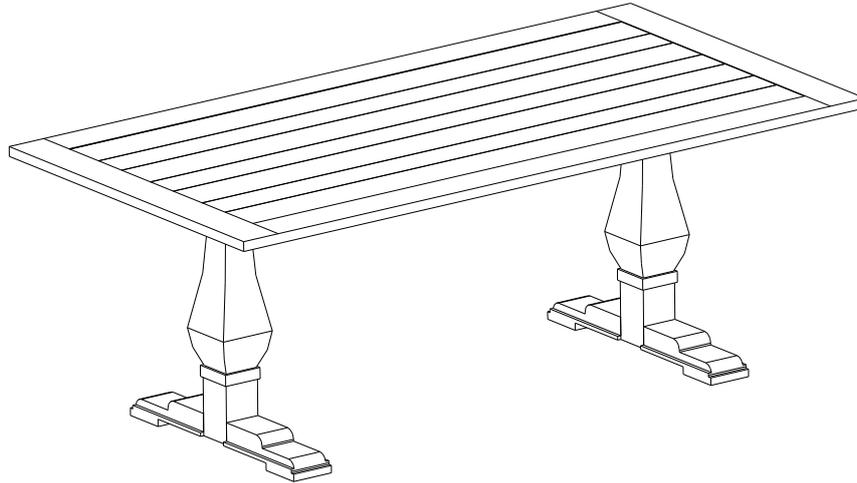
Limited Warranty: The item is warranted to be free from defects in material or workmanship for a period of twelve (12) months. However, we do not reimburse for transportation or delivery costs, nor compensate the individual or any outside party for assembling or disassembling the product. This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item, provided the item is maintained with care and used only for personal residential purposes.

Exclusions

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

ASSEMBLY INTRUCTIONS

ITEM#: L-DN1780SAL-E Table

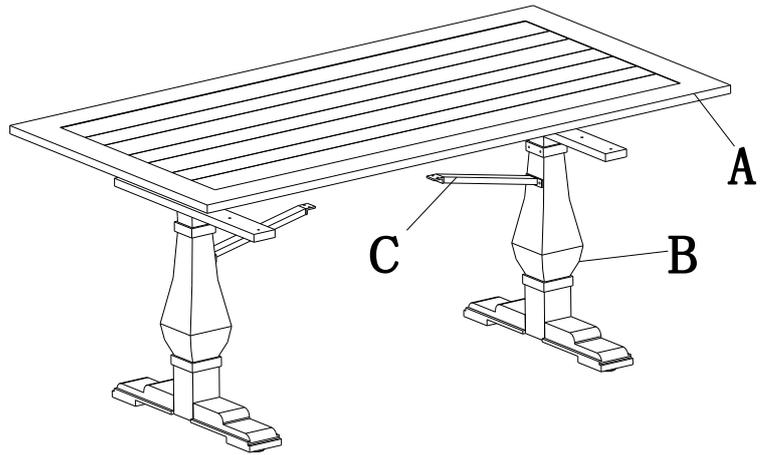


Warning

- Some parts may contain sharp edges. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to the product. Please read all instructions before assembly and use.
- Check all bolts for tightness before use, and periodically check and tighten bolts as necessary.

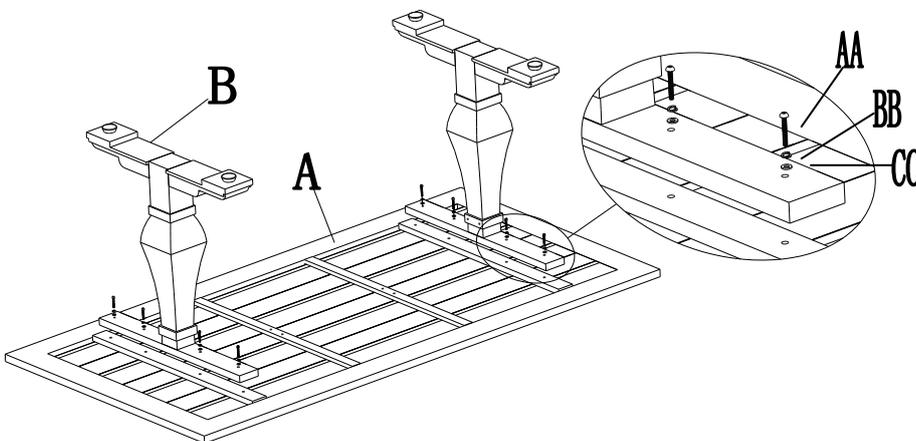
Important: For technical assistance on assembly or replacement parts, please call Sunjoy Industries at 1(866) 578-6569 from 8:00 AM EST to 8:00 PM PST. You may email to customer.care@sunjoygroup.com or visit www.sunjoyonline.com to place your order or fax your parts replacement order form (which is included in the packaging) together with your purchase receipt to 1 (740) 283-3549 for assistance.

PARTS LIST		
Label	Description	QTY
A	Table top	1
B	Table leg	2
C	Support bar	2



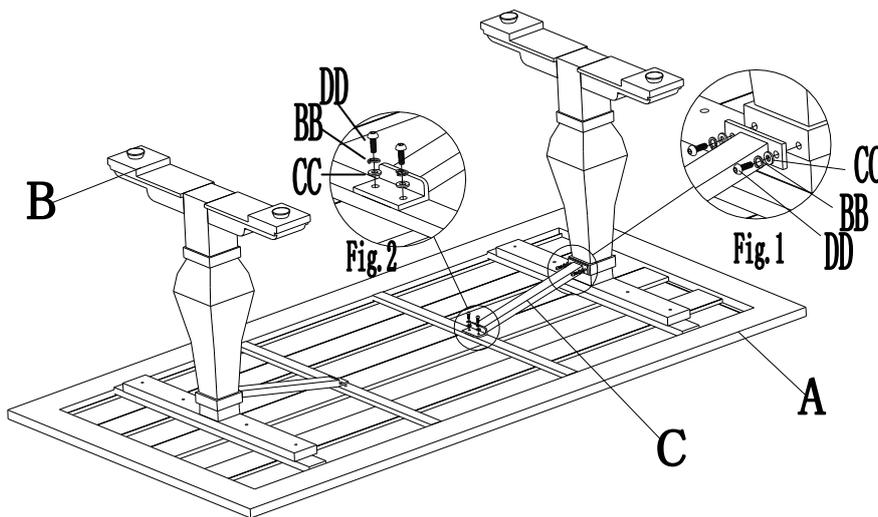
HARDWARE PACK			
Label	Description	QTY	Image of Part
AA	Bolt M8×45	8	
BB	Spring washer M8	16	
CC	Flat washer M8	16	
DD	Bolt M8×20	8	
EE	Allen key M8	1	
FF	Food pad (Preassembled on Part#B)	4	

ASSEMBLY STEPS



Step 1:

Attach Table leg (B) and Table top (A) together with Bolt (AA), Spring washer (BB) and Flat washer (CC) by Allen key (EE).
DO NOT tighten them at this step.



Step 2:

Attach Support bar (C) onto Table top (A) and Table leg (B) with Bolt (DD), Spring washer (BB) and Flat washer (CC). Tighten all the bolts when all parts are attached correctly.

Turn over the assembled table.

Now your TABLE is ready for use.

Care & Maintenance:

- Before using, clean the product completely with a soft dry towel.
- When not in use, wipe free of any dirt or loose objects, wash with a mild solution of soap and water; rinse thoroughly and dry completely. Do not use strong detergent or abrasive cleaners.
- Steel components of garden accessories and furniture are treated with rust inhibiting paint. However, due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched.
- To minimize this condition, it is recommended that care be taken when assembling and handling the product, in order to prevent the paint from being scratched.

Limited Warranty: The item is warranted to be free from defects in material or workmanship for a period of twelve (12) months. However, we do not reimburse for transportation or delivery costs, nor compensate the individual or any outside party for assembling or disassembling the product. This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item, provided the item is maintained with care and used only for personal residential purposes.

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