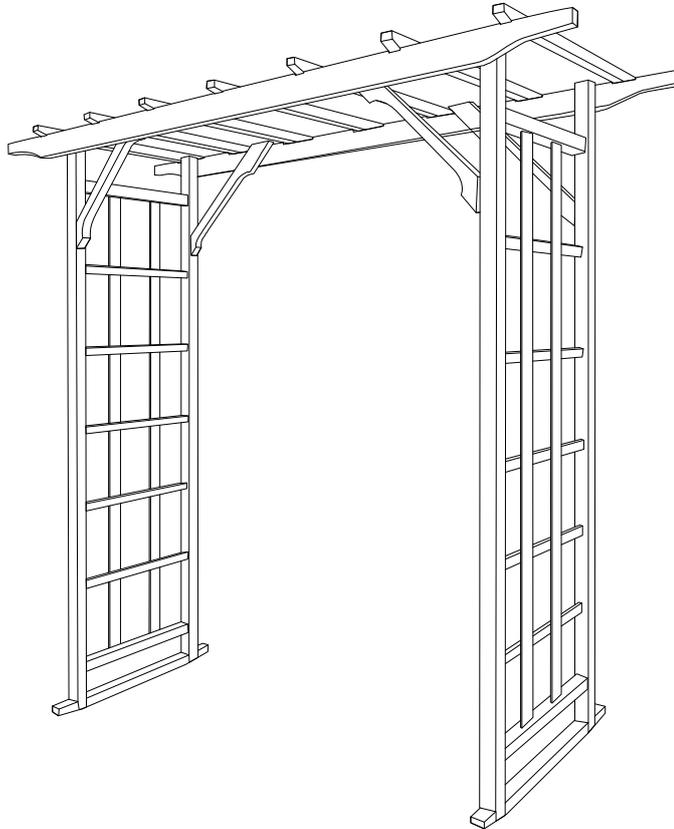


ASSEMBLY INTRUCTION

ITEM#: D-AB015PWD-1



WARNING:

Repeated assembly can weaken the locking ability of the screw/bolt/nut. Periodically check all bolted connections on your product to make sure they are tight and secure. Keep these instructions for future reference.

Some parts may contain sharp edges. Wear protective gloves as necessary.

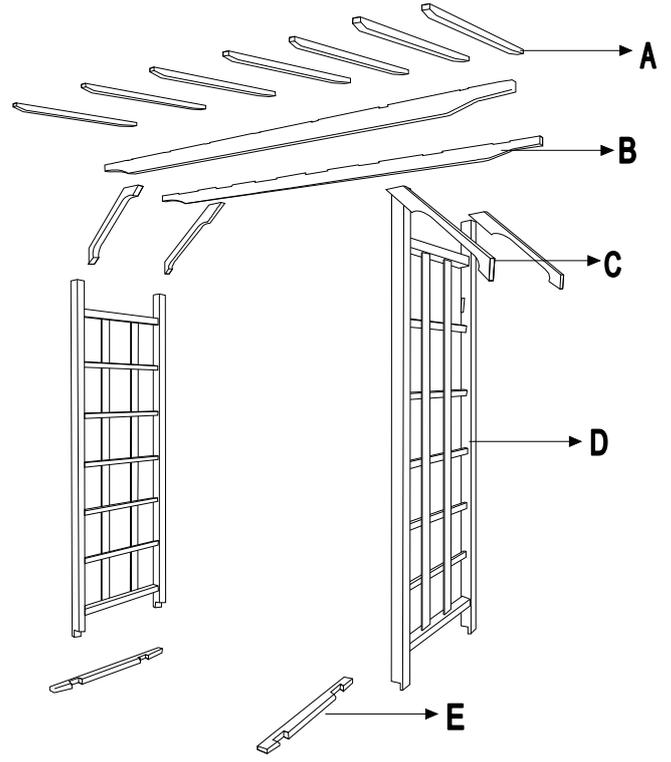
Set it up on the flat, level ground.

Attention: Please notice there are split lines in the wood logs. These are NOT defects. These are factory created to allow expansion and contracting as the weather changes throughout the year.

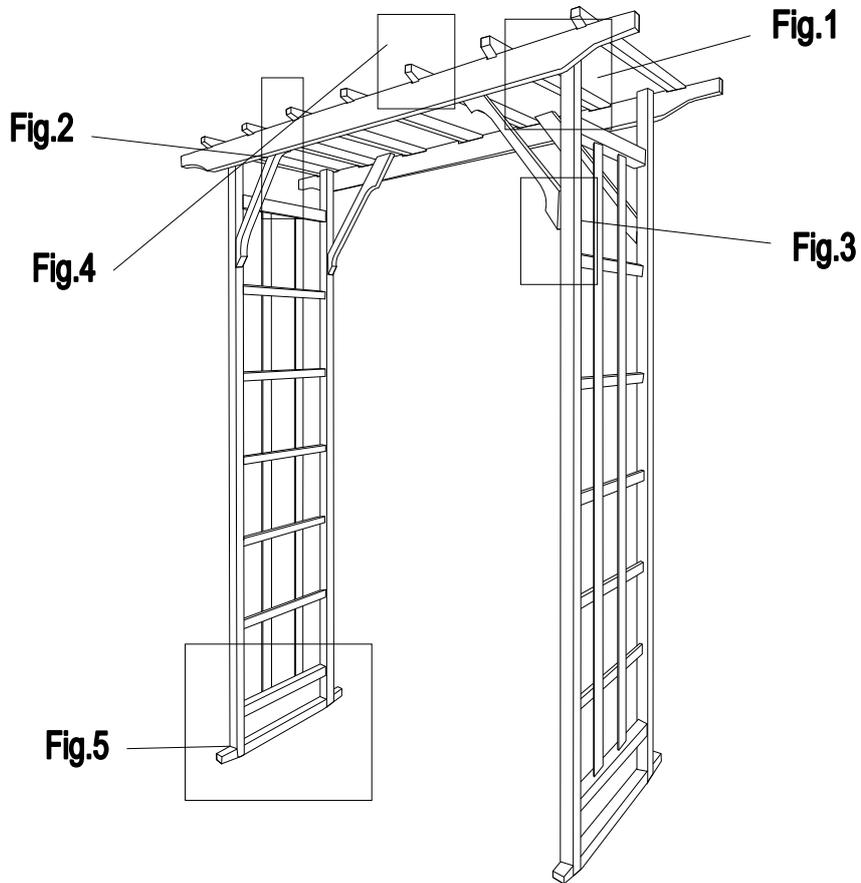
Important: For technical assistance or questions, call Sunjoy Group at 1(866) 578-6569 anytime 24 hours / 7 days a week, or email to customer.care@sunjoygroup.com, or visit www.sunjoyonline.com for more information or assistance.

PARTS LIST		
Label	Description	QTY
A	Roof Bar	7
B	Beam	2
C	Slant Beam	4
D	Screen	2
E	Bottom Bar	2

HARDWARE PACK		
Label	Description	QTY
AA	M6*70 Bolt	8
BB	M6 Flat Washer	20
CC	M6 Nut	20
DD	M4*40 Bolt	14
EE	M6* 55 Bolt	4
FF	M6* 75 Bolt	4
GG	M6* 45 Bolt	4
HH	M6/M8 Wrench	1
II	Wrench	1



ASSEMBLY STEPS



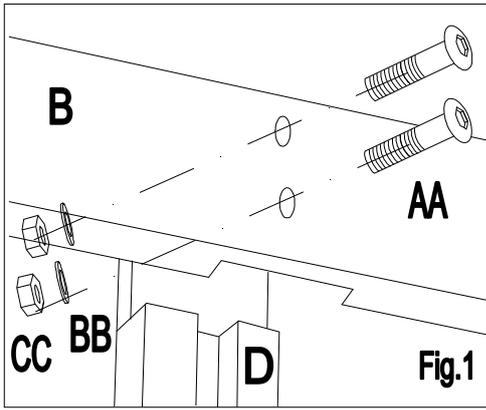


Fig.1: Attach Beam (B) to Screen (D) using Bolt (AA), Flat Washer (BB) and Nut (CC). Repeat for another beam.

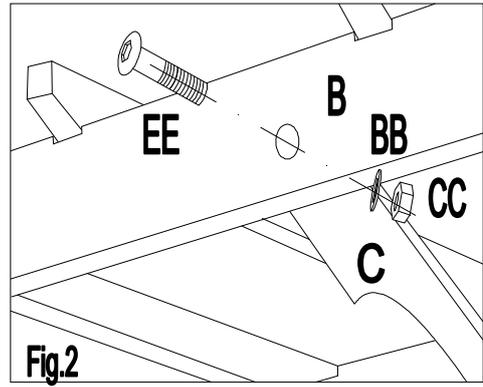


Fig.2: Attach Slant Beam (C) to Beam (B) using Bolt (EE), Flat Washer (BB) and Nut (CC). Repeat for other slant beams.

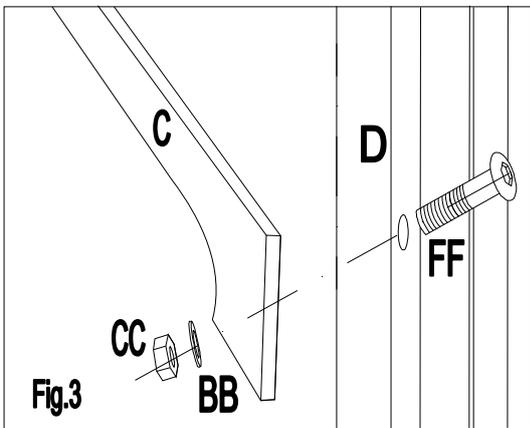


Fig.3: Attach Slant Beam (C) to Screen (D) using Bolt (FF), Flat Washer (BB) and Nut (CC). Repeat for other slant beams.

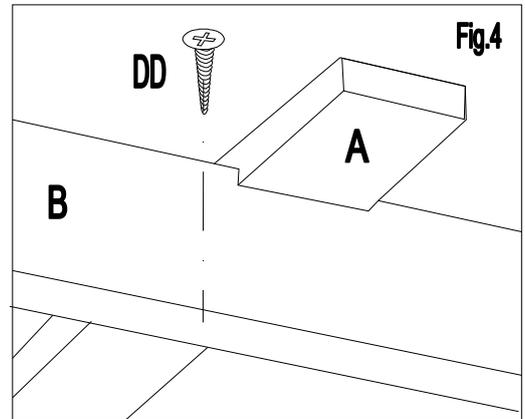


Fig.4: Attach Roof Bar (A) to Beam (B) using Screw (DD). Repeat for other roof bars.

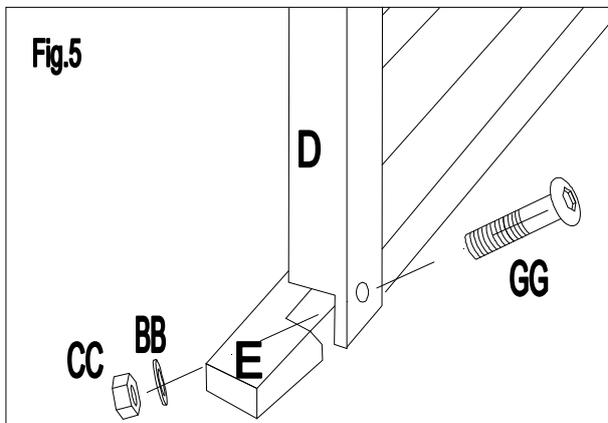


Fig.5: Attach Bottom Bar (E) to Screen (D) using Bolt (GG), Flat Washer (BB) and Nut (CC). Repeat for another bottom bar.

Limited Warranty:

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item, provided the item is maintained with care and used only for personal, residential purposes. The item is warranted to be free from defects in material or workmanship for a period of six (6) months. We do not reimburse for transportation or delivery costs, nor compensate the individual or any outside party for assembling or disassembling the product.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.