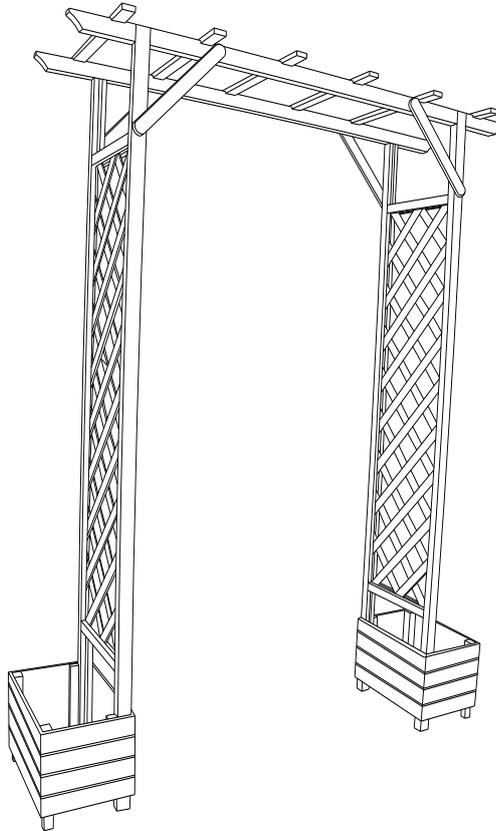


# ASSEMBLY INTRUCTION

## ITEM#: D-AB268PWD



### **WARNING:**

Repeated assembly can weaken the locking ability of the screw/bolt/nut. Periodically check all bolted connections on your product to make sure they are tight and secure. Keep these instructions for future reference.

Some parts may contain sharp edges. Wear protective gloves as necessary.

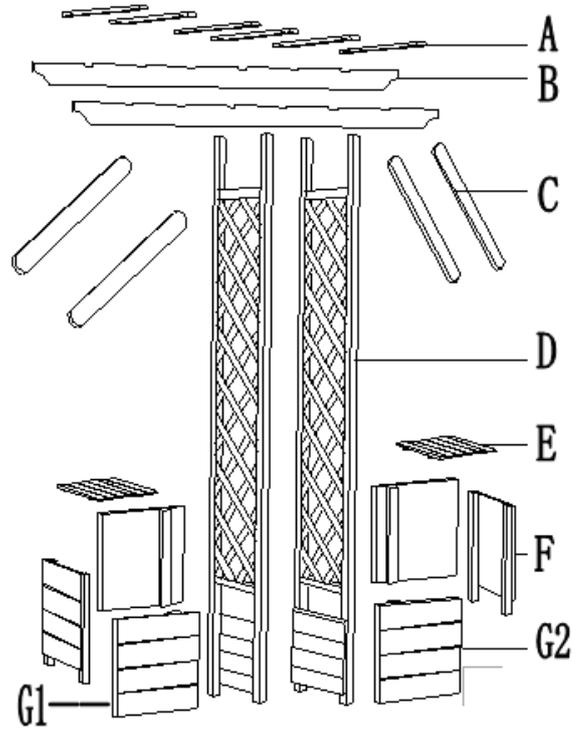
Set it up on the flat, level ground.

**Attention: Please notice there are split lines in the wood logs. These are NOT defects. These are factory created to allow expansion and contracting as the weather changes throughout the year.**

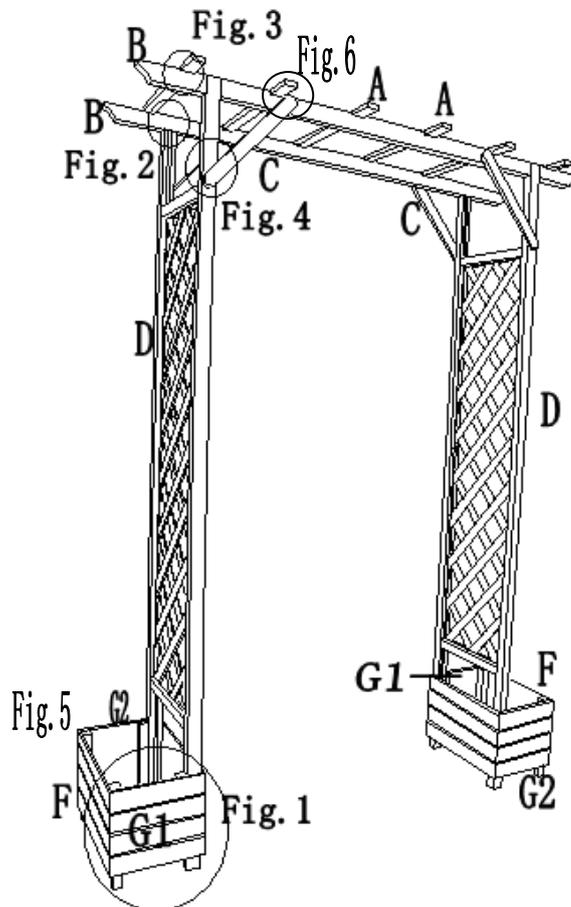
**Important:** For technical assistance on assembly or replacement parts, please call Sunjoy Industries at 1(866) 578-6569 from 8:00 AM EST to 8:00 PM PST. You may email to [customer.care@sunjoygroup.com](mailto:customer.care@sunjoygroup.com) or visit [www.sunjoyonline.com](http://www.sunjoyonline.com) to place your order or fax your parts replacement order form (which is included in the packaging) together with your purchase receipt to 1 (740) 283-3549 for assistance.

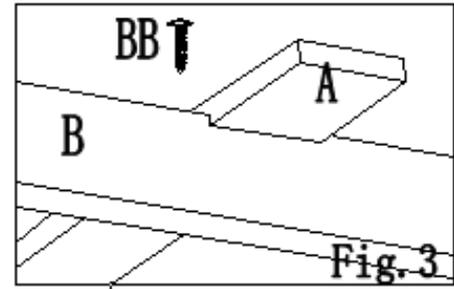
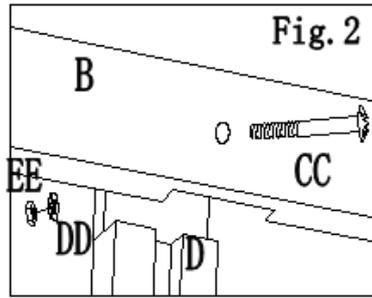
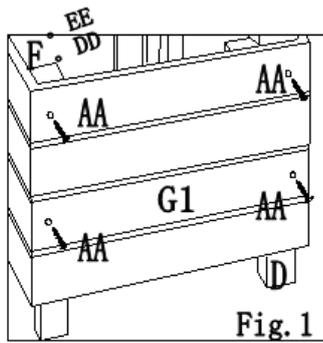
PARTS LIST		
Label	Description	QTY
A	Cross beam	6
B	Beam	2
C	Corner connector	4
D	Screen	2
E	Baseboard	2
F	Sideboard	2
G1	Frontboard	2
G2	Backboard	2

HARDWARE PACK		
Label	Description	QTY
AA	Screw M6x55	24
BB	Screw M4x25	12
CC	Bolt M6x40	4
DD	Washer M6	28
EE	Nut M6	28



### ASSEMBLY STEPS

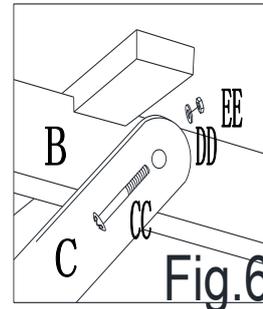
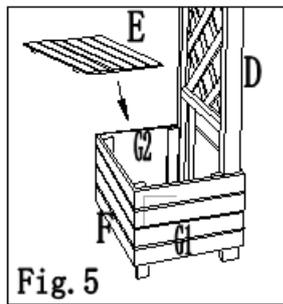
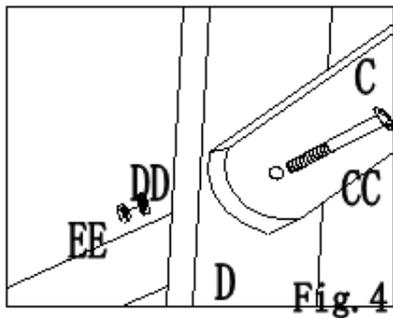




**Fig.1:** Attach Frontboard (G1), Backboard (G2) to Screen (D) with Screw AA, then attach Sideboard (F) to boards G1/G2 with AA as Fig.1 shown.

**Fig.2:** Attach Beam (B) to Screen (D) with Bolt (CC), Washer (DD) and Nut (EE) as Fig. 2 shown.

**Fig.3:** Fix Cross beam (A) to Beam (B) with Screw (BB) as Fig. 3 shown.



**Fig.4:** Attach Corner connector (C) to Beam (B) and Screen (D) with Bolt (CC), Washer (DD) and Nut (EE) as Fig.4 shown.

**Fig. 5:** Place Baseboard (E) into the pre-assembled planter as arrow directed on Fig. 5.

**Now, the arbor is ready to use!**

**Fig.6:** Attach Corner connector (C) to Beam (B) and Screen (B) with Bolt (CC), Washer (DD) and Nut (EE) as Fig.4 shown.

**Limited Warranty:**

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item, provided the item is maintained with care and used only for personal, residential purposes. The item is warranted to be free from defects in material or workmanship for a period of six (6) months. We do not reimburse for transportation or delivery costs, nor compensate the individual or any outside party for assembling or disassembling the product.

**Exclusions:**

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.