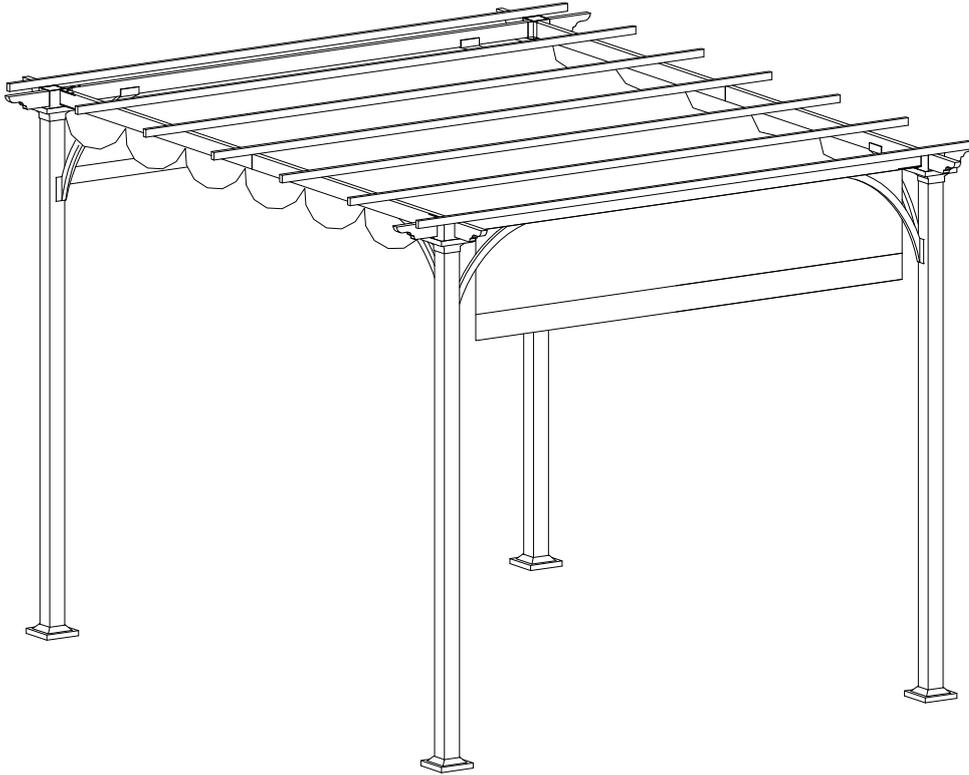


Sunjoy L-PG080PST-G1 Naples Pergola

Owner's Manual



IMPORTANT

Thank you very much for choosing Sunjoy Group.

Please take time to read these instructions thoroughly and follow each step carefully for safe and easy operation. Keep this manual for future reference.

We would like to hear from you with any comments or suggestions. You can call us toll-free at 1-866-578-6569 from 8:00 a.m. EST to 8:00 p.m. PST. You can also send the email to amazon@sunjoygroup.com or visit www.sunjoyonline.com to get tech. assistance or to place your replacement part order form.

Production Number: xxxxxxxx

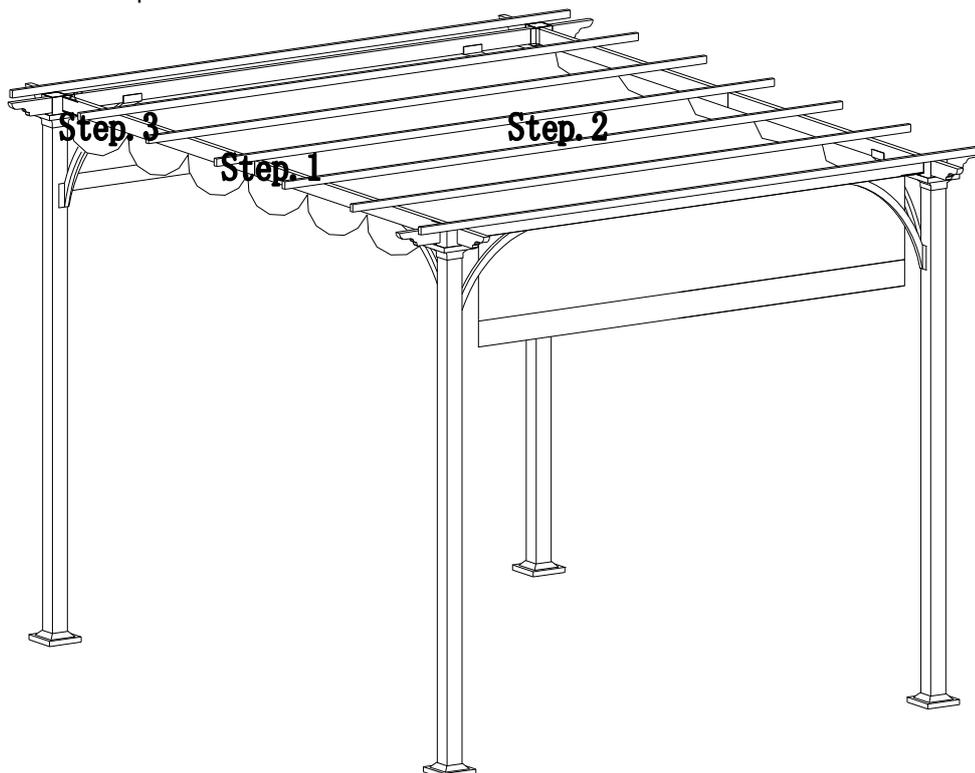
Cautions:

1. Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of gazebo construction.
2. This unit is heavy. Do not assemble this item alone. Four people are recommended for safe assembly.
3. Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
4. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
5. For outdoor use only. Install on level ground. Do not cook inside the tent.
6. Check all bolts for tightness before and during usage
7. Pegs supplied must be used to hold this gazebo in place when upright.
8. Warranty does not cover damage due to extreme weather conditions.
9. Do not use candles, matches or open flames of any kind in or near a tent.
10. Build campfires downwind and several meters away from a tent and be sure to fully extinguish campfires before leaving a campsite or before retiring for the night.
11. Exercise extreme caution when using fuel-powered lanterns or heaters inside a tent and use battery-operated lanterns whenever possible.
12. Do not refuel lamps, heaters or store flammable liquids inside a tent.

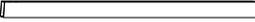
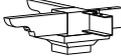
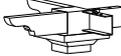
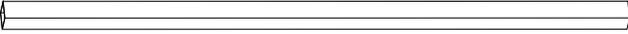
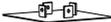
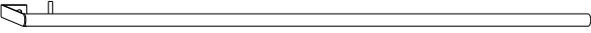
Assembly Instructions:

Our clear, easy-to-follow, step-by-step instructions will guide you through the project from start to finish. The final product will be a quality piece that will go together smoothly and give years of enjoyment.

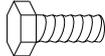
Parts identification: For ease of identification, all parts are labeled to correspond to the Step number in which the part is used.



Parts List

Top bar	A	7	
Long sides support bar (1)	C	2	
Long side support bar (2)	D	2	
Short side support bar	E	2	
Corner connector 1	G1	2	
Corner connector 2	G2	2	
Post	H	4	
Post base	I	4	
Base protector	J	4	
Arch support Frame 1	K	4	
Arch support Frame 2	L	4	
Beam 1	M1	6	
Beam 2	M2	2	
Rail connector	N	2	
Rail beam 1	O1	2	
Rail beam 2	O2	2	
Ring	P	16	
Canopy	Q	2	

Hardware Pack 1

AA	M6*15 Hexagon Bolt	40PCS	
BB	M6 Washer	40PCS	
Z	M6 Wrench	1 PC	

Step. 1

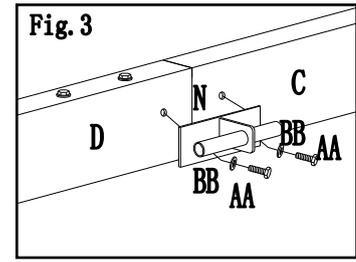
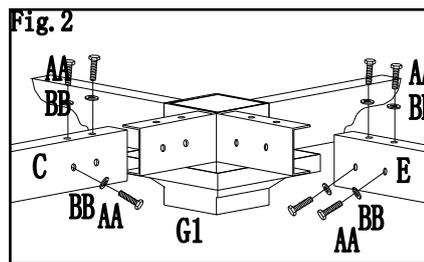
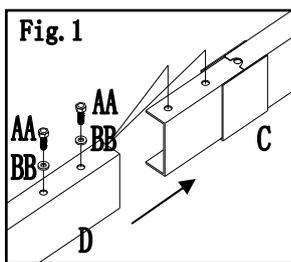
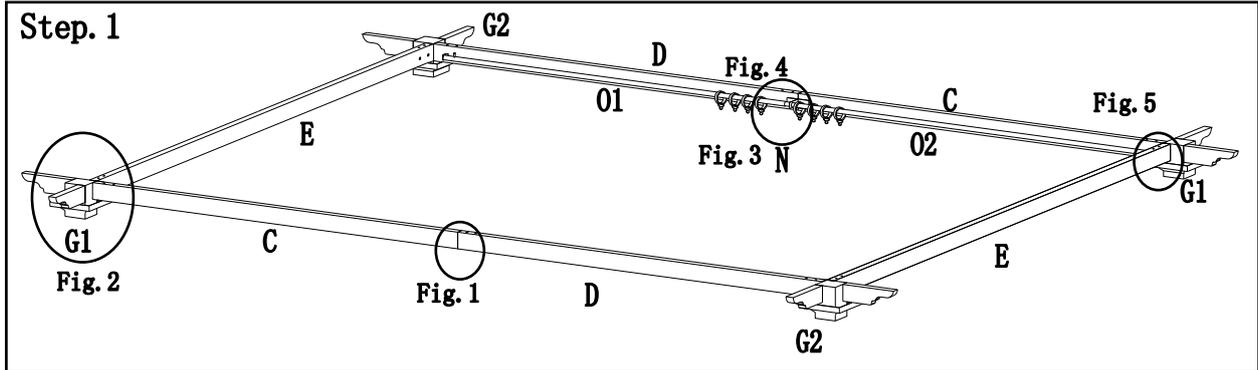


Fig.1: Insert long side Support bar(C) to long side support bar (D) by using bolt (AA) and washer (BB).

Fig.2: Insert the assembled long side support bar (C), short side support bar (E) to the corner connector (G1), by using bolt (AA) and washer (BB). Connect the assembled long side support bar (D), short side support bar (E) to the corner connector (G2), by the same way.

Fig.3: Attach the rail connector (N) to long side support bar(C, D) by using bolt (AA) and washer (BB).

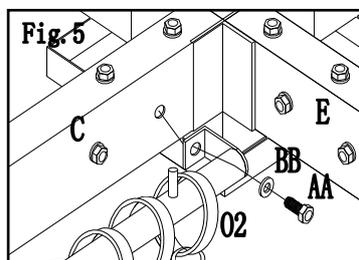
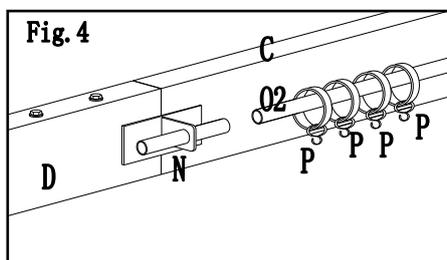
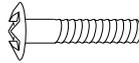


Fig.4: Put the rings (P) on the rail beam (O2), then insert one end of rail beam to the rail connector (N)

Fig.5: Tighten the rail beam (O2) on the long side Support bar(C) by using bolt (AA) and washer (BB). Tighten the rail beam (O1) on the long side support bar (D) by the same way. Attention: the ring that placed on the edge of the beam must be hanged behind the pilot pin as shown.

Hardware Pack 2

BB	M6 Washer	14PCS	
CC	M6*45 Bolt	14PCS	

Step. 2

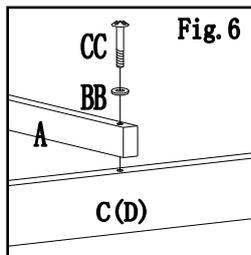
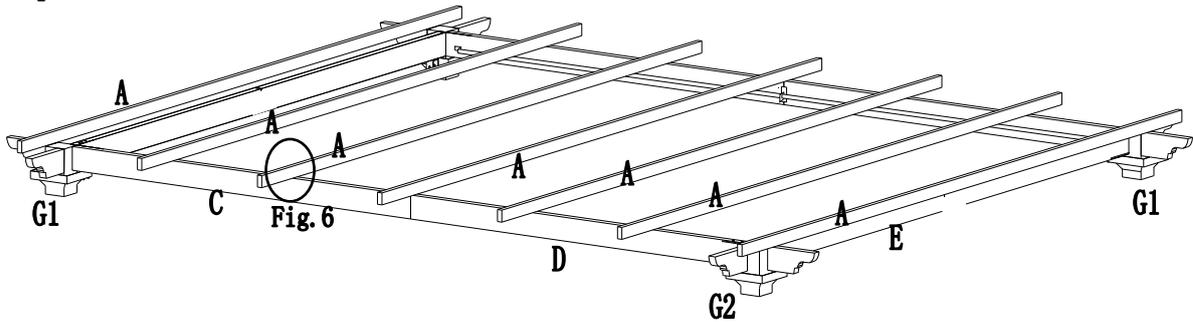
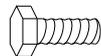
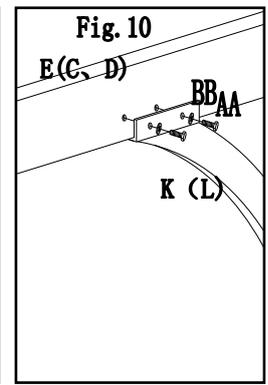
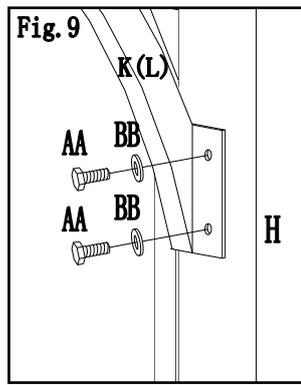
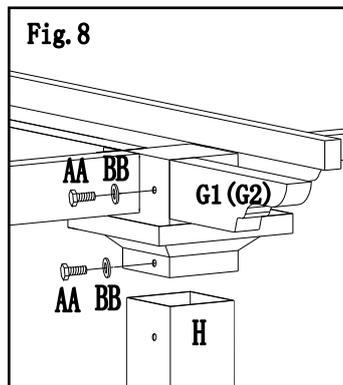
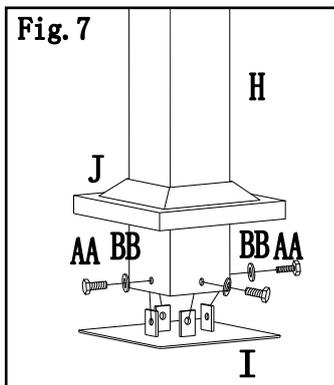
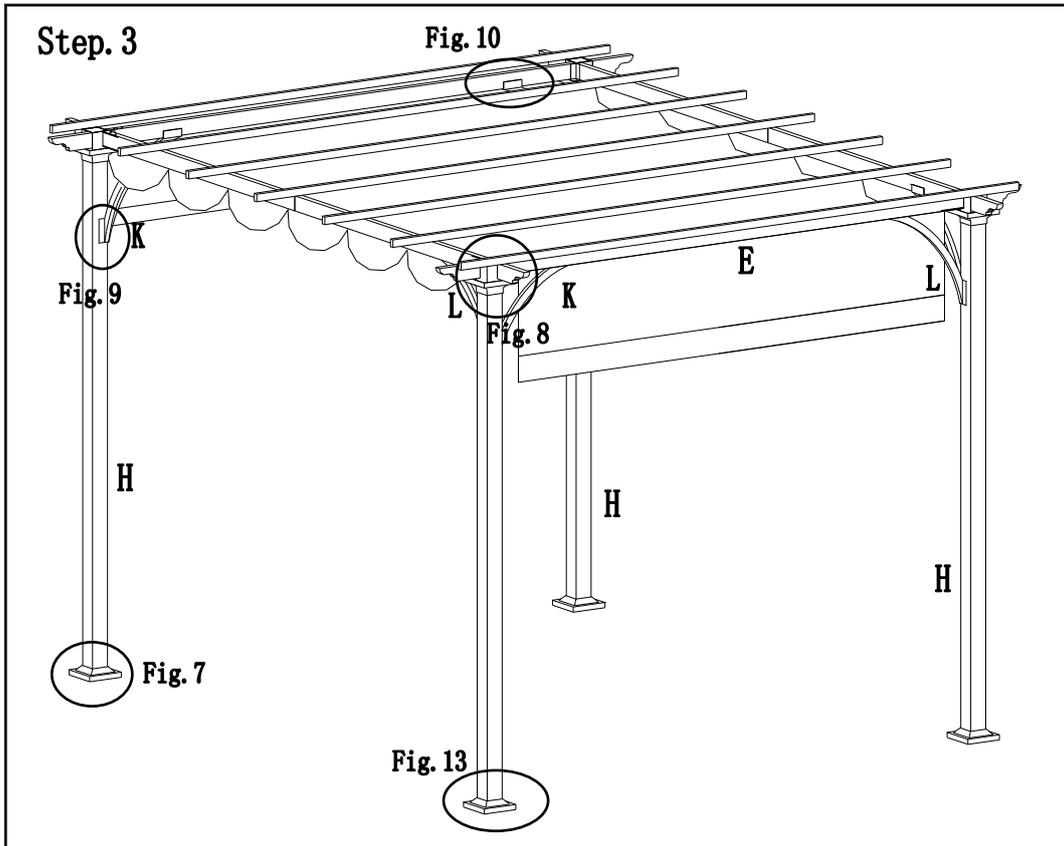


Fig.6: Attach the top bar to long side support bar (C,D) and tighten by using bolt(CC) and washer(BB)

Hardware Pack 3

AA	M6*15 Hexagon Bolt	64PCS	
BB	M6 Washer	80pcs	
DD	M6*15 Bolt	16pcs	
EE	Φ8*180 floor nail	16 PCS	



- Fig.7:** Attach the base protector (J) to post (H), fix post base (I) to post (H) by using bolt (AA) and washer (BB)
- Fig.8:** Fix the post (H) to the corner connector (G1, G2) by using bolt(AA) and washer(BB)
- Fig.9:** Fix the bottom of arch support frame (K, L) to the post (H) by using bolt (AA) and washer (BB)
- Fig.10:** Fix the top of arch support frame (K&L) to the support bar (E, C &D) by using bolt (AA) and washer (BB)

Below graph presents the assembly detail for beam (M1, M2)

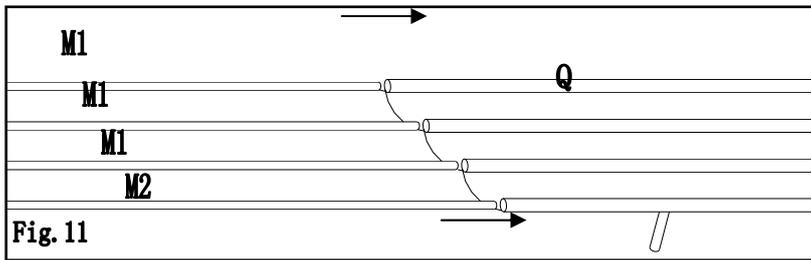
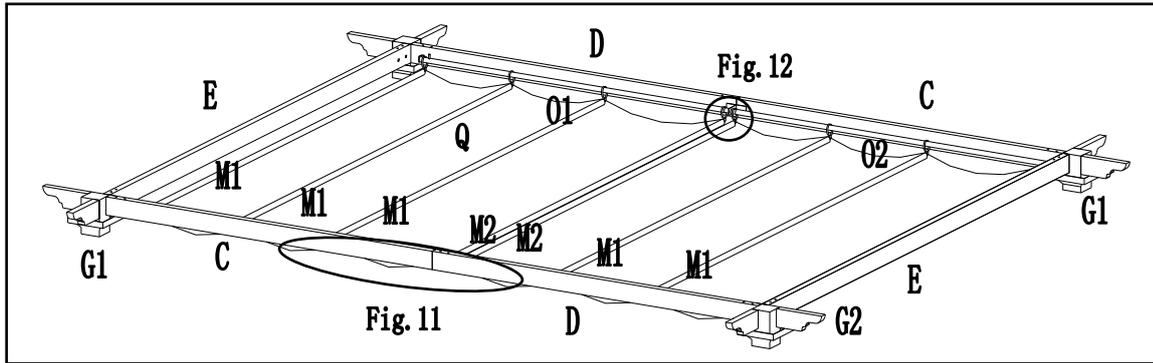


Fig.11: Insert the beam to the hole of canopy (Q) as shown.
 (Notes: Insert beam (M2) to the side with handle)

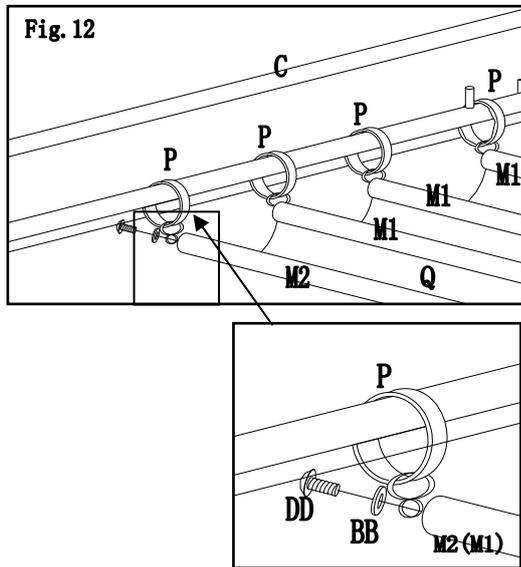


Fig.12: Fix the assembled top canopy (Q) to the ring (P) by using bolt (DD) and washer (BB). (Notes: Put the handle on the center)

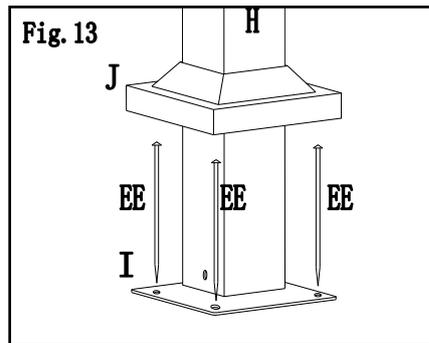


Fig.13: Fix the assembled pergola on the ground by floor nail (EE)

Care & Maintenance:

Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.

To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.

Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.

Limited Manufacturer's Warranty:

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of **one (1) year**. We don't reimburse for transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

Made in China