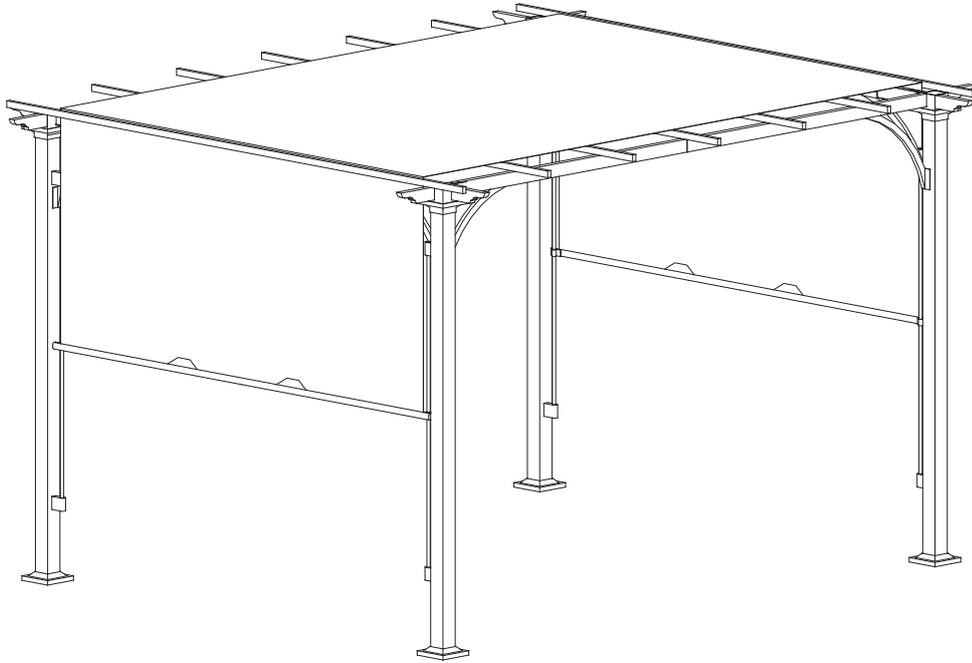


Assembly Instruction

Item#: L-PG080PST



Thank you for your purchase! We are pleased that you have chosen Sunjoy for your outdoor furniture purchase.

Our clear, easy to follow, step by step instructions will guide you through the project from start to finish.

Safety information

- Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of the production construction.
- This package contains small items and plastic bags that should be kept away from children.
- Keep assembly area at least 6 ft. from any obstruction such as a fence, garage, house, overhanging branches, laundry line or electrical wires.
- Proper placement of your product is essential. Do not place the product underneath electrical lines.
- Keep fingers away from places where they can be pinched or trapped.
- Some parts may contain sharp edges, wear protective gloves if necessary during assembly.
- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
- Check all screws for tightness before and during usage. Ensure that all connectors and poles are firmly and fully secured into position. It is important to do so before use so as to avoid a possible collapse or damage to the item, which could also result in injury.
- This product is intended for outdoor use only. Install on flat, level ground.
- Stakes are provided to secure the pergola in grass ground. If you wish to secure the gazebo to a wood deck or concrete surface, you will need to purchase fasteners appropriate (such as expansion bolt) for these surfaces. These are readily available at your local hardware store or home center.
- The pergola's roof and structure are not guaranteed against extreme weather conditions (storms, high winds, etc.)
- Your pergola has been engineered to accommodate winter snow loads incurred in most areas. Removal of accumulated snow on the pergola roof with a roof rake is recommended. In areas that are regularly subject to blizzard conditions however, removal of the roof panel is suggested. The assembled roof structure can simply be left intact until warmer conditions return.
- Do not use the unit during an electrical storm, as there is a remote chance of getting struck by lightning.
- Warranty does not cover damage due to extreme weather conditions.
- Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for, or otherwise regulate, installation and use.
- Do not grill under this gazebo.

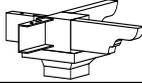
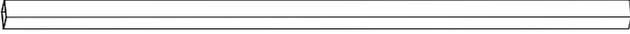
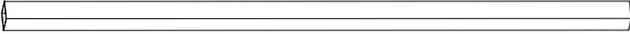
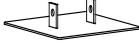
Warning

Keep all flame and heat sources away from this tent fabric. This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

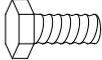
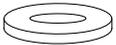
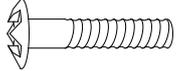
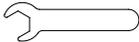
Assembly Preparation

- Please read and understand this entire manual before attempting to assemble or install the product. Keep this manual for future reference.
- Keep the original packaging to store the product.
- Before beginning assembly of product, make sure all parts are present. Do not attempt to assemble the product if any parts are missing.
- For technical assistance on assembly or replacement parts please call our customer service department at 1-866-578-6569 for help.
- This unit is heavy. Do not assemble this item alone. At least **two** or more people are recommended for safe assembly.
- Tools Required for assembly (NOT included): **Screwdriver, a hammer, and a ladder not lower than 2m (about 6.6 feet).**

Parts List

Description	Part#	Label	Qty	Image
Top Bar 1	PG0080XXX01	A	7	
Top Bar 2	PG0080XXX02	B	7	
Long Side Support Bar 1	PG0080XXX03	C	2	
Long Side Support Bar 2	PG0080XXX04	D	2	
Short Side Support Bar 1	PG0080XXX05	E	2	
Short Side Support Bar 2	PG0080XXX06	F	2	
Corner Connector 1	PG0080XXX07	G1	2	
Corner Connector 2	PG0080XXX08	G2	2	
Post 1	PG0080XXX09	H1	2	
Post 2	PG0080XXX10	H2	2	
Post base	PG0080XXX11	I	4	
Base protector	PG0080XXX12	J	4	
Arch Support Frame 1	PG0080XXX13	K	4	
Arch Support Frame 2	PG0080XXX14	L	4	
Connector	PG0080XXX15	M	8	
Small Connector	PG0080XXX16	N	4	
Beam 1	PG0080XXX17	O	2	
Beam 2	PG0080XXX18	P	2	
Guide way Bar	PG0080XXX19	Q	4	
Canopy	PG0080XXX20	R	1	

Hardware Pack 1

Description	Part#	Label	Qty	Image
M6*15 Bolt	BM06015C	AA	54	
M6 Washer	UD06C	BB	68	
M6*45 Bolt	SM06045C	CC	14	
M6 Wrench	W10D	W	1	

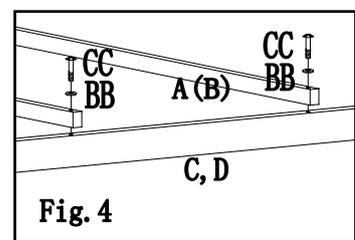
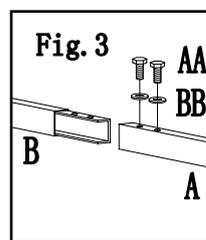
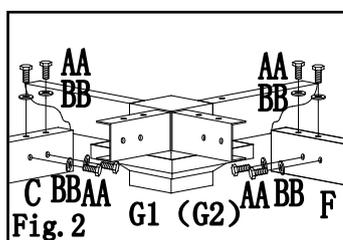
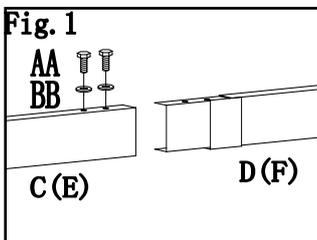
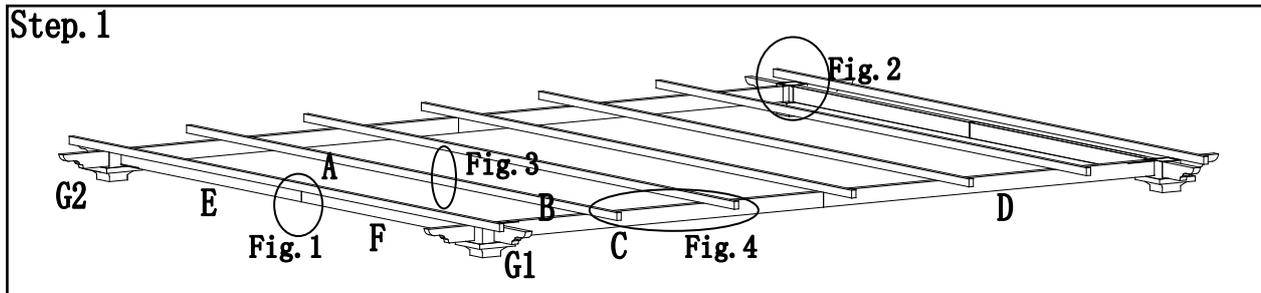


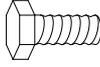
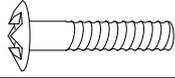
Fig.1: Insert Long Side Support Bar (D) to Long Side Support Bar (C), tighten by using Bolt (AA) and Washer (BB). Connect Short Side Support Bar (E & F) by the same way.

Fig.2: Insert the assembled Long Side Support Bar and Short Side Support Bar to the "U" shaped plate of Corner Connector (G1/G2), tighten by using Bolt (AA) and Washer (BB).

Fig.3: Insert Top Bar (B) to Top Bar (A), and tighten by using Bolt (AA) and Washer (BB).

Fig.4: Attach the assembled Top Bar to Long Side Support Bar and tighten by using Bolt (CC) and Washer (BB).

Hardware Pack 2

Description	Part#	Label	Qty	Image
M6*15 Bolt	BM06015C	AA	48	
M6 Washer	UD06C	BB	84	
M6*15 Mushroom head Bolt	SM06015C	DD	20	
M6*70 Mushroom head Bolt	SM06070C	EE	16	
Φ8*180 Stake	DD08180C	FF	16	

Step. 2

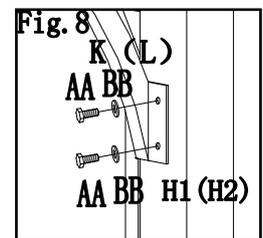
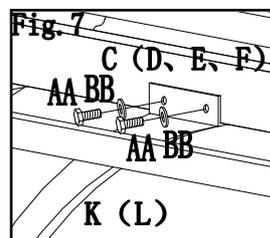
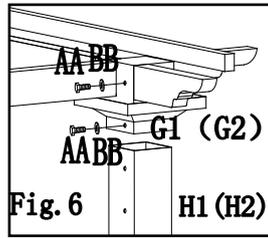
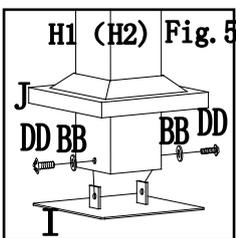
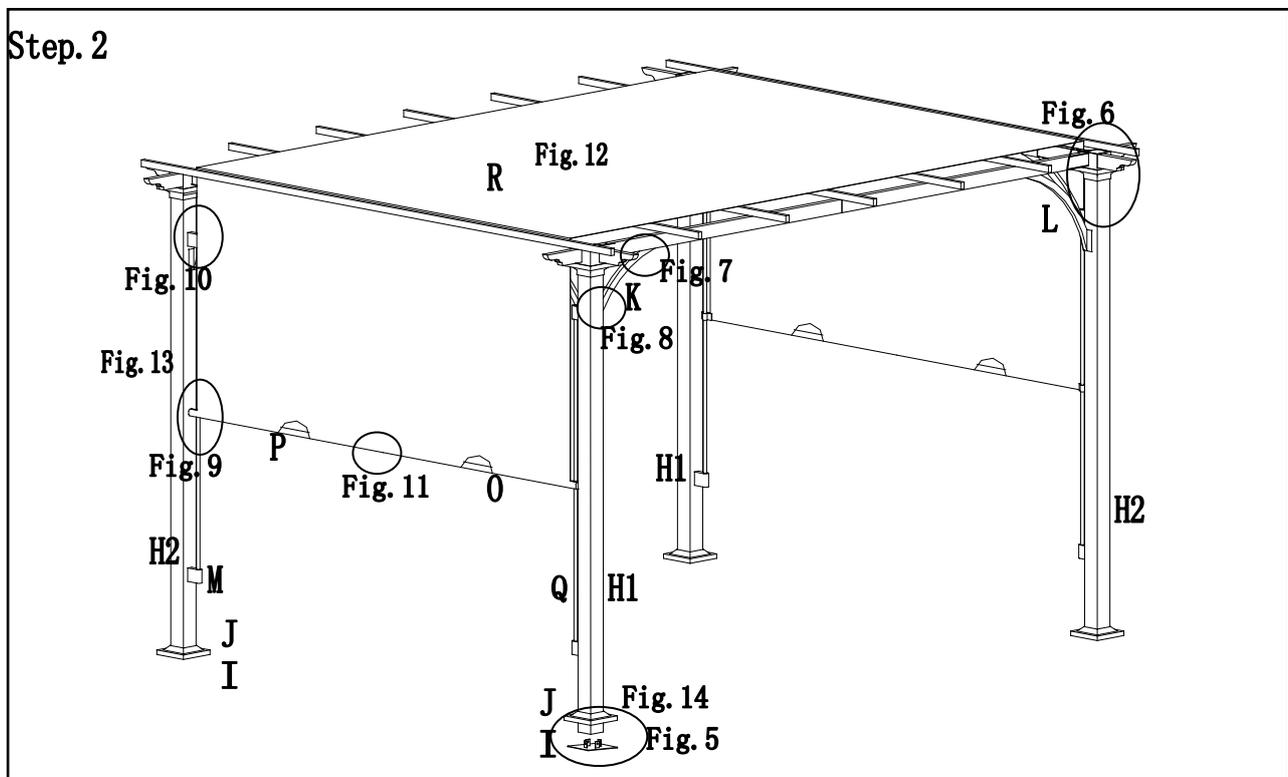


Fig.5: Attach Base Protector (J) to Post (H1/H2), attach Post Base (I) to Post (H1/H2) by using Mushroom head Bolt (DD) and Washer (BB).

Fig.6: Lift the whole assembled top, insert Post (H1/H2) to Corner Connector (G1/G2).

Fig.7: Attach Arch Support Frame (K/L) to Support Bar (C/D/E/F), and tighten by using Bolt (AA) and Washer (BB).

Fig.8: Attach the other end of Arch Support Frame (K/L) to Post (H1/H2) by using Bolt (AA) and Washer (BB).

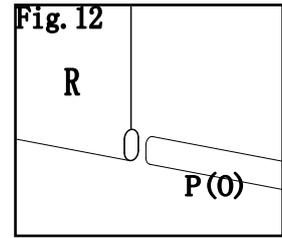
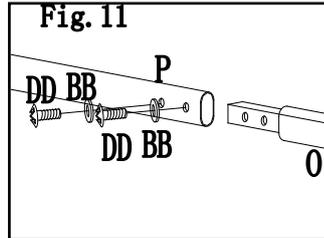
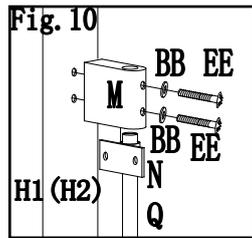
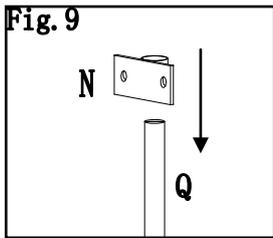


Fig.9: Attach the Small Connector (N) to the Guide Way Bar (Q).

Fig.10: Insert the Guide Way Bar (Q) with Small Connector (N) into the Connector (M), lock it to the Post (H1&H2) by using Mushroom head Bolt (EE) and Washer (BB).

Fig.11: Insert Beam (O) to Beam (P), tighten by using Mushroom head Bolt (DD) and Washer (BB).

Fig.12: Put the Canopy (R) on the top of the pergola, insert the assembled beams (P&O) into the hemline of the canopy (R).

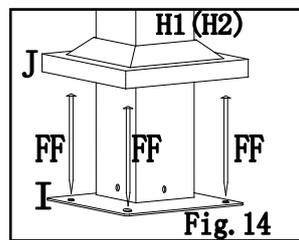
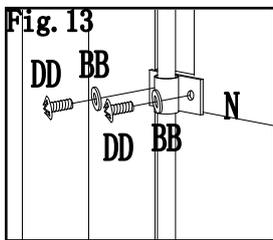


Fig.13: Attach Small Connector (N) to Beam (O/P) by using Mushroom head Bolt (DD) and Washer (BB).

Fig.14: Raise the Base Cover and secure the gazebo to the ground with Stake (FF) and secure Base Protector (J) over Post Base (I).

Important

Please do not return this product to the store. For technical assistance or replacement parts, please call Sunjoy Group at 1 (866) 578-6569 between 8:00 AM EST and 8:00 PM PST. You may fax your replacement parts form (which is included in the packaging) to 1 (740) 283-3549 or email to customer.care@sunjoygroup.com

Care & Maintenance

- Before using, clean the product completely with a soft, dry towel. When not in use, wipe free of any dirt or loose objects, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
- Do not use strong detergent or abrasive cleaners.
- Do not machine wash.
- Bolts can loosen over time. Be sure to check bolts occasionally, tightening as needed.
- Protecting furniture from the elements, when not in use is highly recommended.
- Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

Limited Warranty

- This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided, The item is maintained with care and used only for personal, residential purposes.
- The item is warranted to be free from defects in material or workmanship for a period of one (1) year. If any defect is found, please call our customer service department at 1-866-578-6569 for help. The manufacturer will not cover transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Exclusions

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

Made in China
2017-8