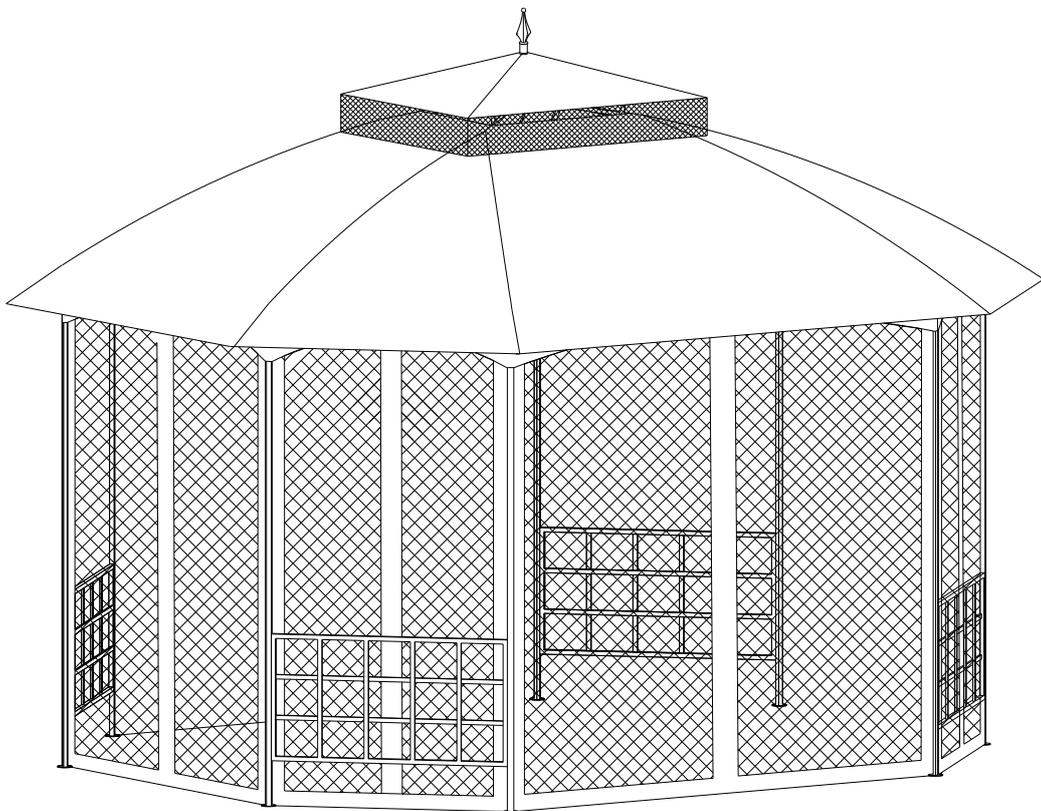


# Assembly Instructions

Item#: L-GZ660PST



**Thank you for your purchase!** We are pleased that you have chosen Sunjoy for your outdoor furniture purchase.

Our clear, easy to follow, step by step instructions will guide you through the project from start to finish.

## **Safety information**

- Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of the production construction.
- This package contains small items and plastic bags that should be kept away from children.
- Keep assembly area at least 6 ft. from any obstruction such as a fence, garage, house, overhanging branches, laundry line or electrical wires.
- Proper placement of your product is essential. Do not place the product underneath electrical lines.
- Keep fingers away from places where they can be pinched or trapped.
- Some parts may contain sharp edges, wear protective gloves if necessary during assembly.
- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
- Check all screws for tightness before and during usage. Ensure that all connectors and poles are firmly and fully secured into position. It is important to do so before use so as to avoid a possible collapse or damage to the item, which could also result in injury.
- This product is intended for outdoor use only. Install on flat, level ground.
- Stakes are provided to secure the gazebo in grass ground. If you wish to secure the gazebo to a wood deck or concrete surface, you will need to purchase fasteners appropriate (such as expansion bolt) for these surfaces. These are readily available at your local hardware store or home center.
- The gazebo's roof and structure are not guaranteed against extreme weather conditions (storms, high winds, etc.). If the gazebo is not dismantled for the winter, snow must be cleaned off regularly. Any damage caused by snow accumulation is not covered by the warranty.
- Do not use the unit during an electrical storm, as there is a remote chance of getting struck by lightning.
- Do not leave the gazebo assembled when there is a risk of high wind, as possible damage will occur to the structure. Remove fabric roof and secure screen & privacy panels.
- Warranty does not cover damage due to extreme weather conditions.
- Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for, or otherwise regulate, installation and use.
- Do not grill under this gazebo

## **Warning**

**Keep all flame and heat sources away from this tent fabric.** This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

## **Assembly Preparation**

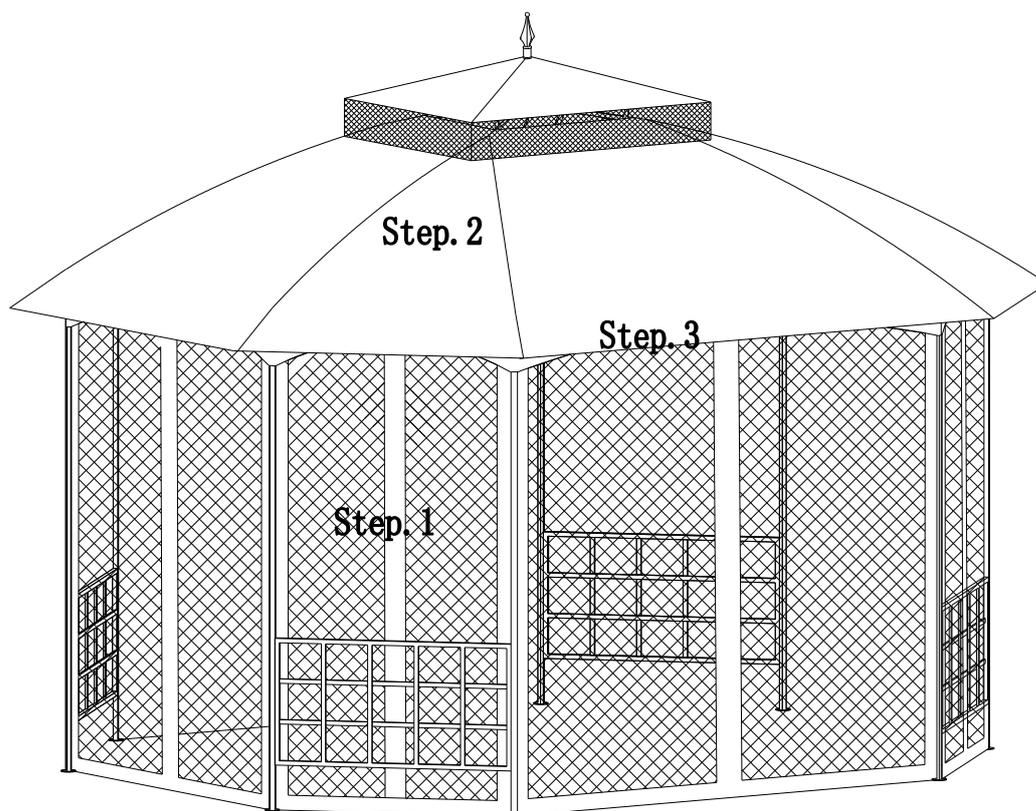
- Please read and understand this entire manual before attempting to assemble or install the product. Keep this manual for future reference.
- Keep the original packaging to store the product.
- Before beginning assembly of product, make sure all parts are present. Do not attempt to

assemble the product if any parts are missing.

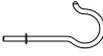
- For technical assistance on assembly or replacement parts please call our customer service department at 1-866-578-6569 for help.

- This unit is heavy. Do not assemble this item alone. At least **two** or more people are recommended for safe assembly.

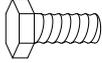
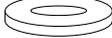
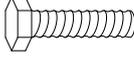
- Tools Required for assembly (NOT included): **Screwdriver, a hammer, and a ladder not lower than 2m (about 6.6 feet).**



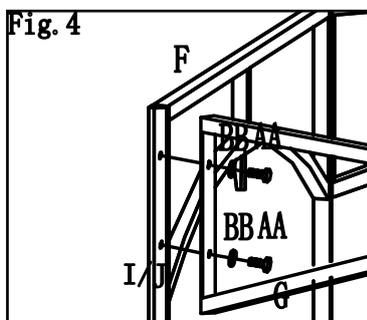
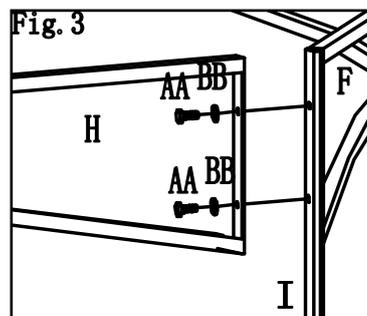
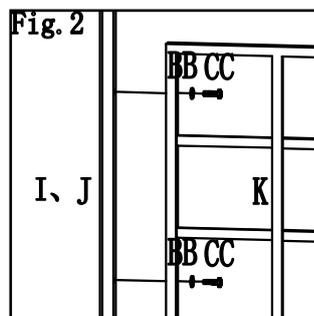
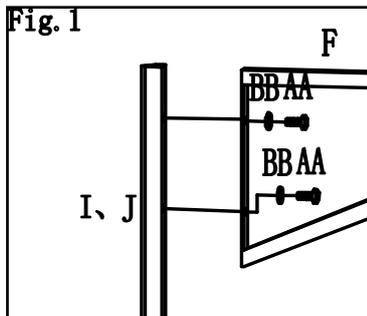
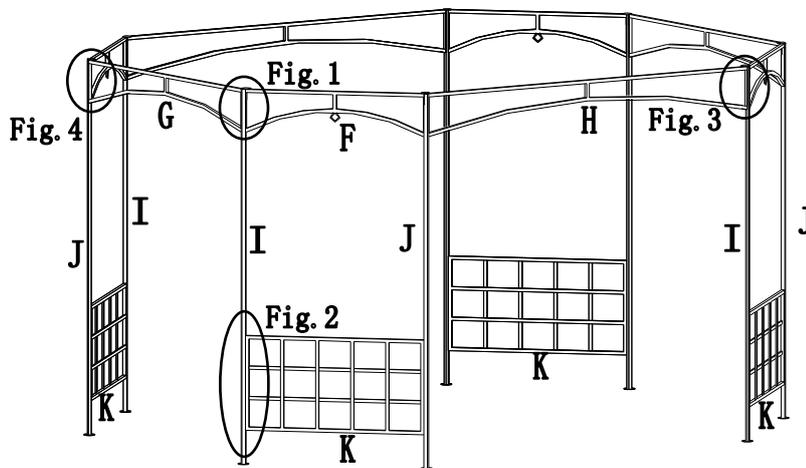
## Parts List

Description	Part#	Label	Qty	Image
Small top connector	GZ0660XXX01	A1	1	
Big top connector	GZ0660XXX02	A2	1	
Finial	GZ0660XXX03	B1	1	
Hook	GZ0660XXX04	B2	1	
Side top connector 1	GZ0660XXX05	C1	4	
Side top connector 2	GZ0660XXX06	C2	4	
Long side pole 1	GZ0660XXX07	D	4	
Short side pole 2	GZ0660XXX08	E	4	
Corner connector	GZ0660XXX09	E1	8	
Arch bar 1	GZ0660XXX10	F	4	
Arch bar 2	GZ0660XXX11	G	2	
Arch bar 3	GZ0660XXX12	H	2	
Pole 1	GZ0660XXX13	I	4	
Pole 2	GZ0660XXX14	J	4	
Screen	GZ0660XXX15	K	4	
Small canopy	GZ0660XXX16	L	1	
Large canopy	GZ0660XXX17	M	1	
Mosquito netting	GZ0660XXX18	N	1	

## Hardware Pack 1

Description	Part#	Label	Qty	Image
M5*15 Bolt	BM05015C	AA	32	
M5 Washer	UD05C	BB	48	
M5*35 Bolt	BM05035C	CC	16	
M5 Wrench	W08D	W	1	

### Step. 1



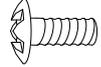
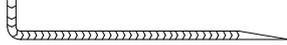
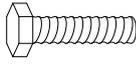
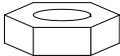
**Fig.1:** Attach Arch bar 1 (F) to Pole 1 (I) & Pole 2 (J) with M5\*15 Bolt (AA) and M5 Washer (BB).

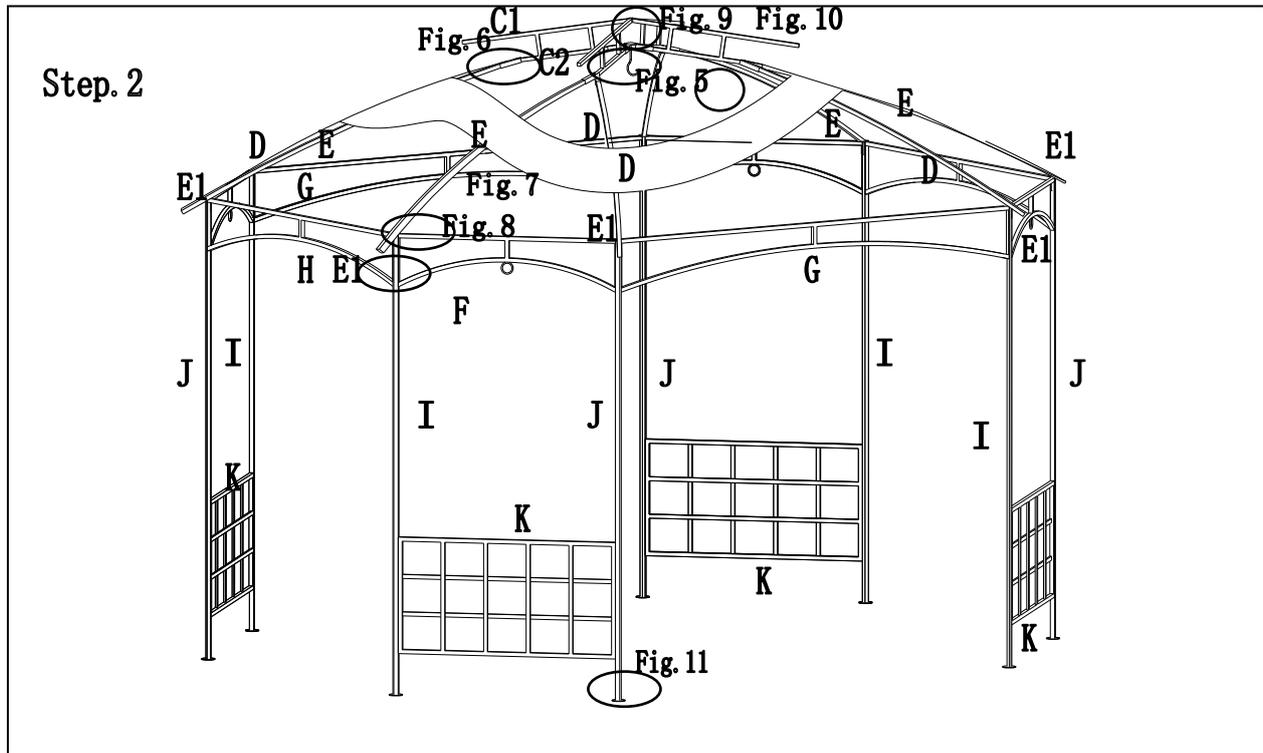
**Fig.2:** Attach Screen (K) to Pole 1 (I) & Pole 2 (J) with M5\*35 Bolt (CC) and M5 Washer (BB).

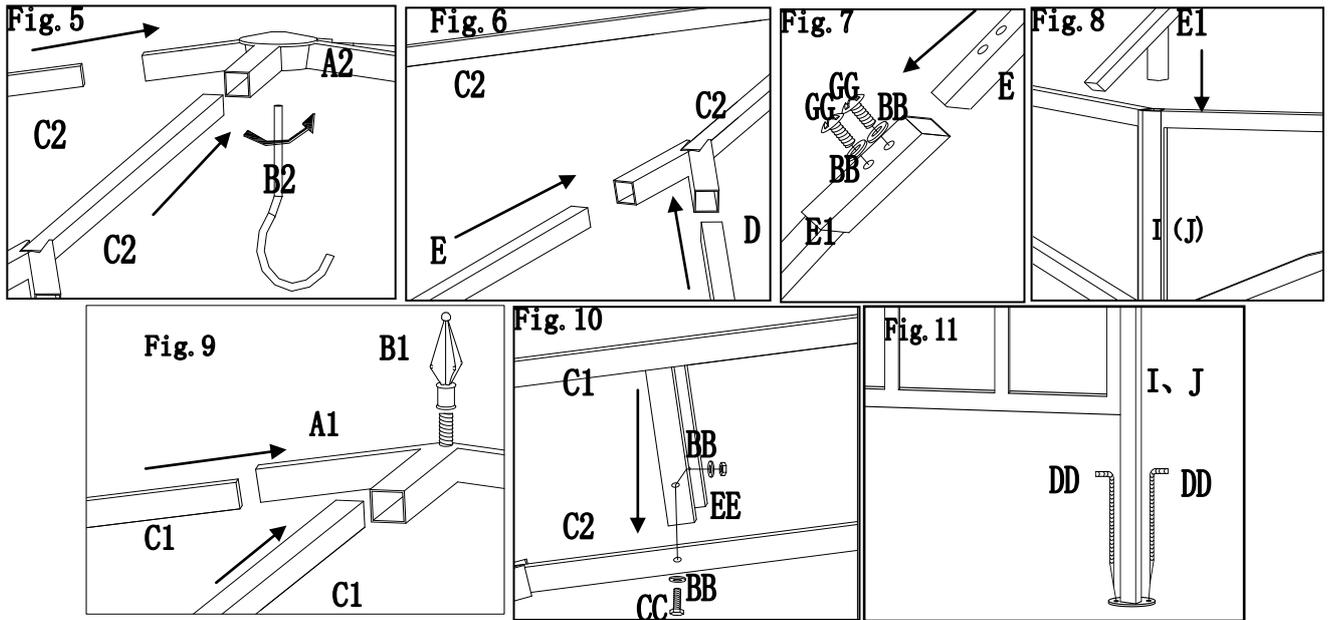
**Fig.3:** Attach Arch bar 3 (H) to Pole 1 (I) & Pole 2 (J) with M5\*15 Bolt (AA) and M5 Washer (BB).

**Fig.4:** Attach Arch bar 2 (G) to Pole 1 (I) & Pole 2 (J) with M5\*15 Bolt (AA) and M5 Washer (BB).

## Hardware Pack 2

Description	Part#	Label	Qty	Image
M5*15 Bolt	SM06015C	GG	16	
Φ6*230 Stake	QD06230D	DD	16	
M5 Washer	UD05C	BB	24	
M5*35 Bolt	BM05035C	CC	4	
M5 Nut	LM05C	EE	4	





**Fig.5:** Insert Side top connector 2 (C2) to Big top connector (A2) and attach Hook (B2) to Big top connector (A2).

**Fig.6:** Insert Side pole 1 (D) and Side pole 2(E) into Side top connector 2 (C2).

**Fig.7:** Insert Short side pole 2 (E) into Corner connector (E1) with M5\*15 Bolt (GG) and M5 Washer (BB). Insert Long side pole 1 (D) into Corner connector (E1), then connect Long side pole 1 (D) and Corner connector (E1) with M5\*15 Bolt (GG) and M5 Washer (BB).

**Fig.8:** Insert Corner connector (E1) to the other end of Pole 1 (I) & Pole 2 (J). Cover Large canopy (M) to the Big top. (Note: The bigger corner of big top connector (A2) should point to the larger arch bar 3(H)).

**Fig.9:** Insert Side top connector 1 (C1) into Small top connector (A1), cover Small canopy (L) to the small top, do not yet spread. Then attach Finial (B1) to Small top connector (A1).

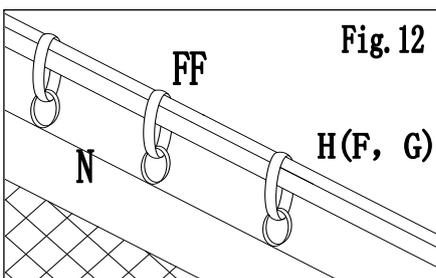
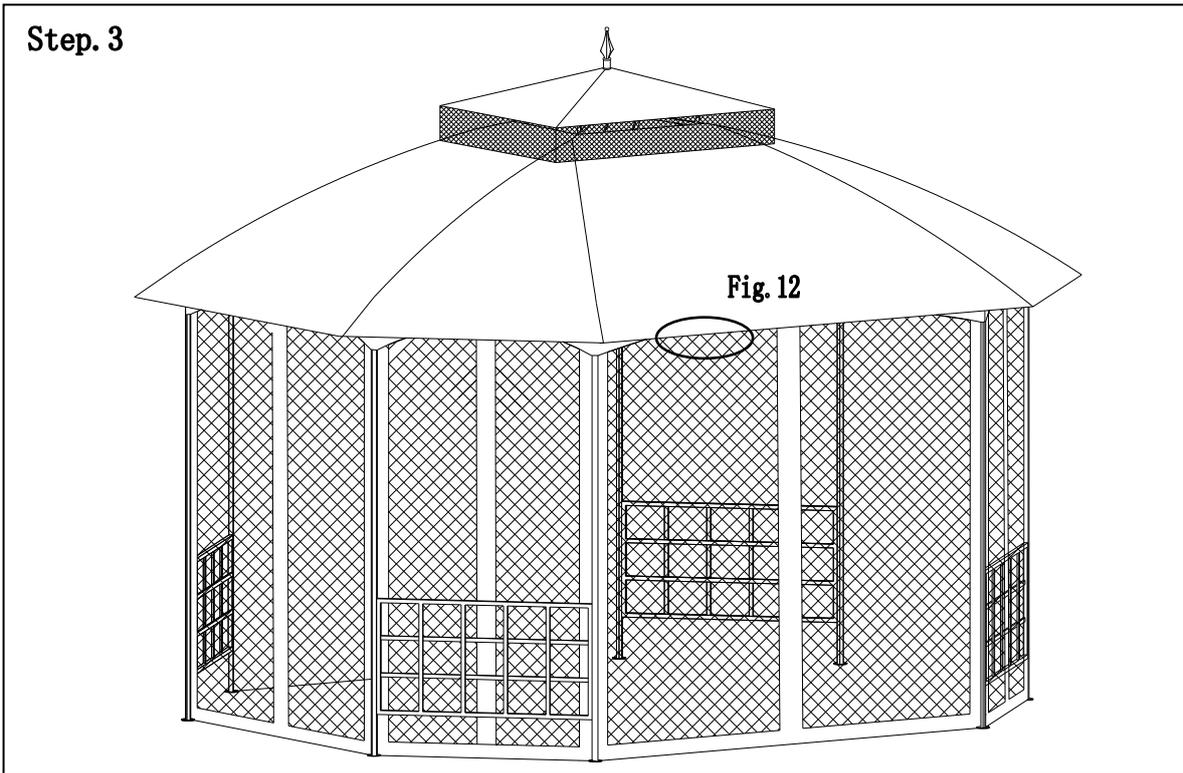
**Fig.10:** Connect Side top connector 1(C1) and Side top connector 2(C2) with M5\*35 Bolt (CC), M5 Washer (BB) and M5 Nut (EE). Spread Small canopy (L). Lay out Large canopy (M).

**Fig.11:** Secure the gazebo with  $\Phi 6 \times 180$  Stake (DD).

**Hardware Pack 3**

Description	Part#	Label	Qty	Image
Plastic tie	R40U	FF	48	

**Step. 3**



**Fig.12:** Hang the Mosquito netting (N) to Arch bar H (F, G) by Plastic tie (FF).

## **Important**

Please do not return this product to the store. For technical assistance or replacement parts, please call Sunjoy Group at 1 (866) 578-6569 between 8:00 AM EST and 8:00 PM PST. You may fax your replacement parts form (which is included in the packaging) to 1 (740) 283-3549 or email to [customer.care@sunjoygroup.com](mailto:customer.care@sunjoygroup.com)

## **Care & Maintenance**

- Before using, clean the product completely with a soft, dry towel. When not in use, wipe free of any dirt or loose objects, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
- Do not use strong detergent or abrasive cleaners.
- Do not machine wash.
- Bolts can loosen over time. Be sure to check bolts occasionally, tightening as needed.
- Protecting furniture from the elements, when not in use is highly recommended.
- Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

## **Limited Warranty**

- This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided, The item is maintained with care and used only for personal, residential purposes.
- The item is warranted to be free from defects in material or workmanship for a period of one (1) year. If any defect is found, please call our customer service department at 1-866-578-6569 for help. The manufacturer will not cover transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## **Exclusions**

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

**Made in China**  
**2016-11**