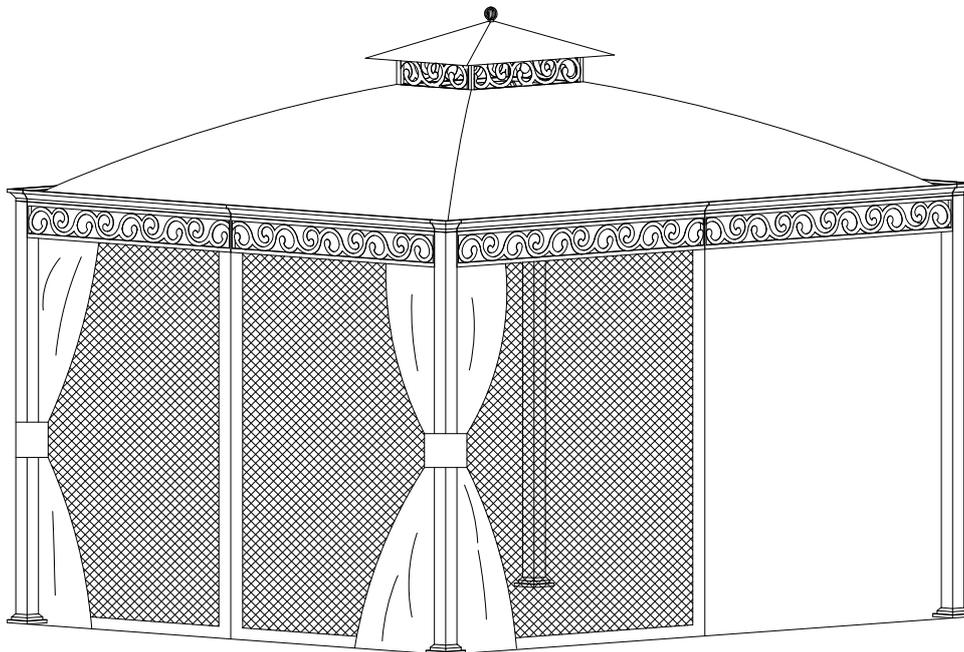


# Assembly Instructions

## 10'x12' Aluminum Gazebo

### Item: L-GZ399PAL-B



Our clear, easy-to-follow, step-by-step instructions will guide you through the project from start to finish. The final product will be a quality piece that will go together smoothly and give years of enjoyment.

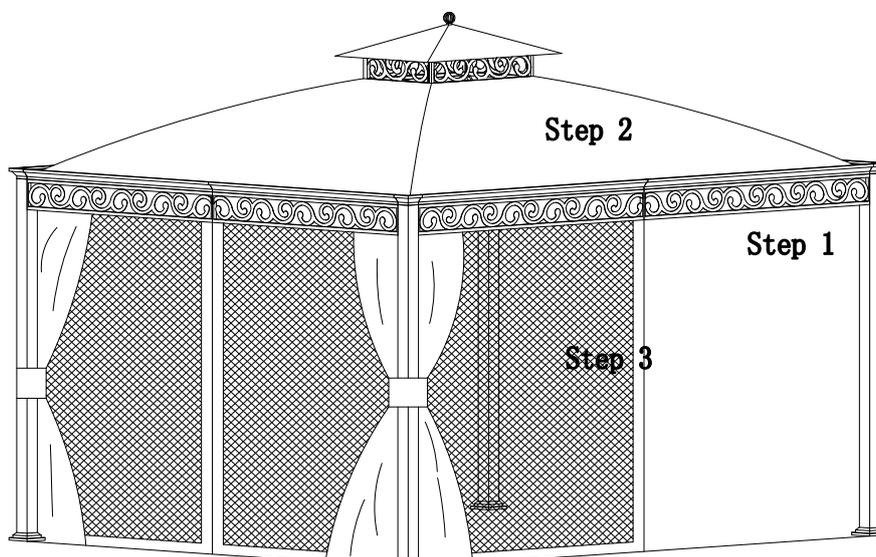
**Important:** Please read instructions thoroughly before assembly. Familiarize yourself with the inventory of parts and the accompanying illustrations to assure safe and proper assembly.

**Check inside all posts and other parts which are hollow as smaller parts are regularly packed inside them in order to reduce carton size wherever possible.**

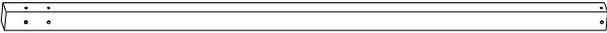
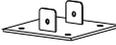
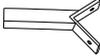
Repeated assembly can weaken the locking ability of the washers. Periodically check all bolted connections on your gazebo to make sure they are tight and secure. Please keep the instructions for future reference.

All you will need is a screwdriver, a hammer and ladder (not included) whose height is no less than 2.5m.

**Item Identification:** For ease of identification, all parts are labeled to correspond to the Step number in which the part is used.



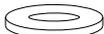
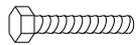
## Parts List

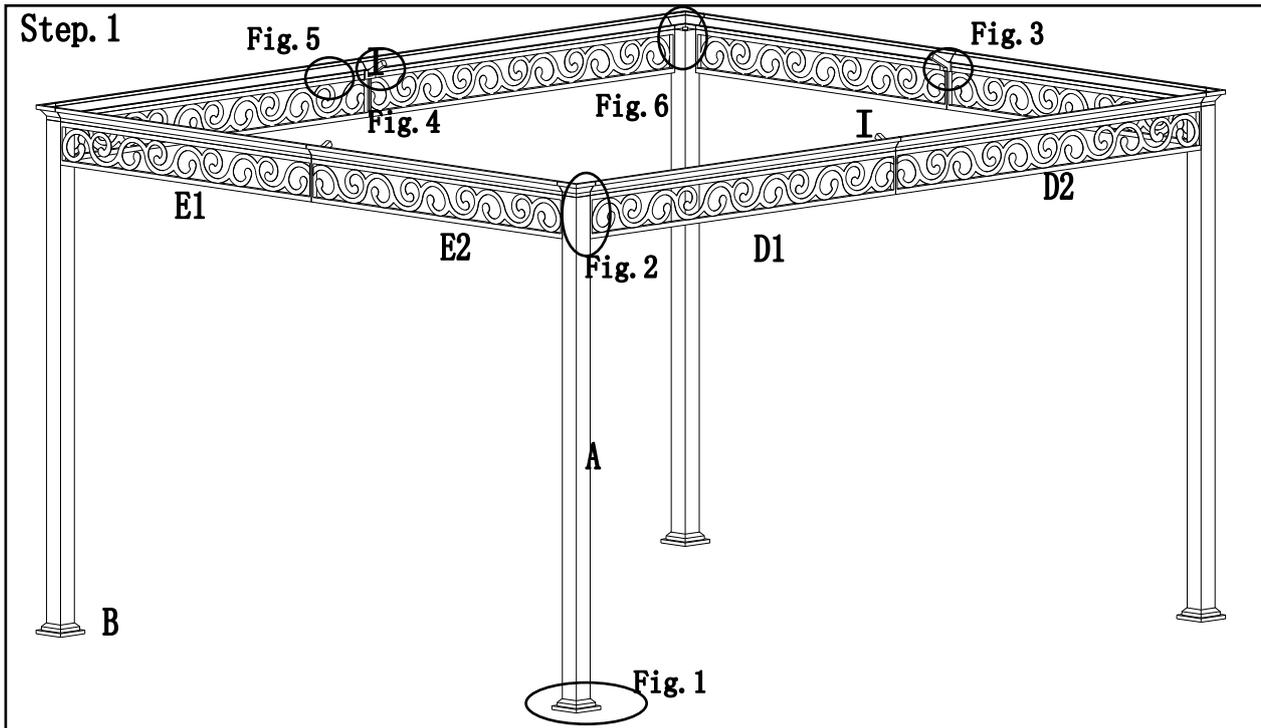
Post	A	4	
Base protector	B	4	
Post base	C	4	
Long panel (1)	D1	2	
Long panel (2)	D2	2	
Short panel (1)	E1	2	
Short panel (2)	E2	2	
Slanting bar	F	4	
Long mid top bar	G1	2	
Short mid top bar	G2	2	
Slanting bar Connector	H	4	
Mid top bar connector	I	4	
Conner decor block	J	4	
Small top connector	K	1	
Small top bar (1)	L1	2	
Small top bar (2)	L2	2	
Pothook	M	1	
Long panel of top frame	N1	2	
Small panel of top frame	N2	2	

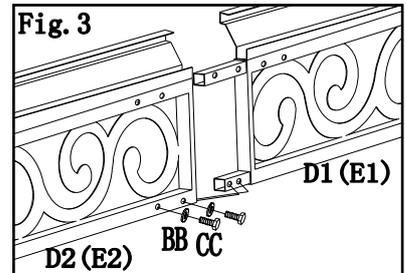
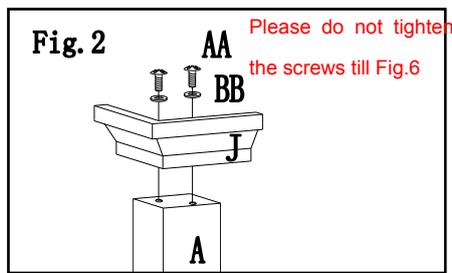
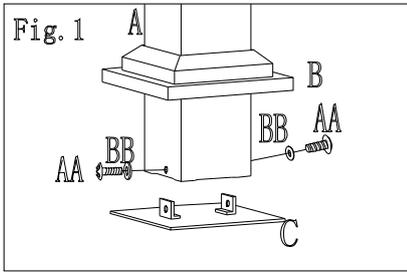
Long netting bar	O1	4	
Short netting bar	O2	4	
Top Finial	P	1	
Small canopy	Q	1	
Large canopy	R	1	
Wall	S	1	
Mosquito netting	T	1	

**NOTE: We put Netting bar (O1 & O2) into two Posts (A).**

### Hardware Pack 1

AA	M6*15 bolt	32PCS	
BB	M6 flat washer	64 PCS	
CC	M6*15 bolt	16 PCS	
DD	M6*25 bolt	16 PCS	
W	M6 wrench	1 PC	

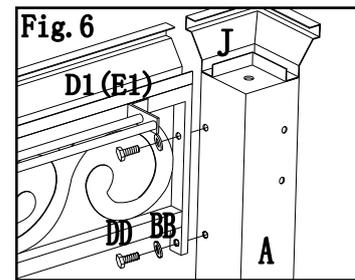
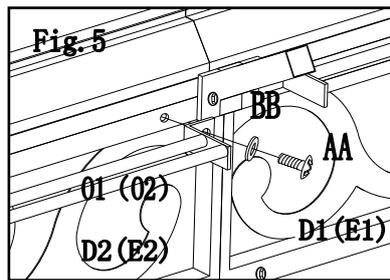
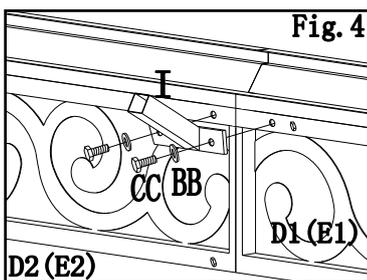




**Fig.1:** Fit the Base protector (B) onto the Post (A), connect the Post base (C) and post (A) by using bolt (AA) and flat washer (BB).

**Fig.2:** Fix the Corner decor block (J) onto the top of the post (A) by using bolt (AA) and flat washer (BB).

**Fig.3:** Insert the Long panel 1 (D1) into Long panel 2 (D2), fix them by using bolt (CC) and flat washer (BB). Connect the Short panels (E1 & E2) in the same way. **(Please note the screw position.)**



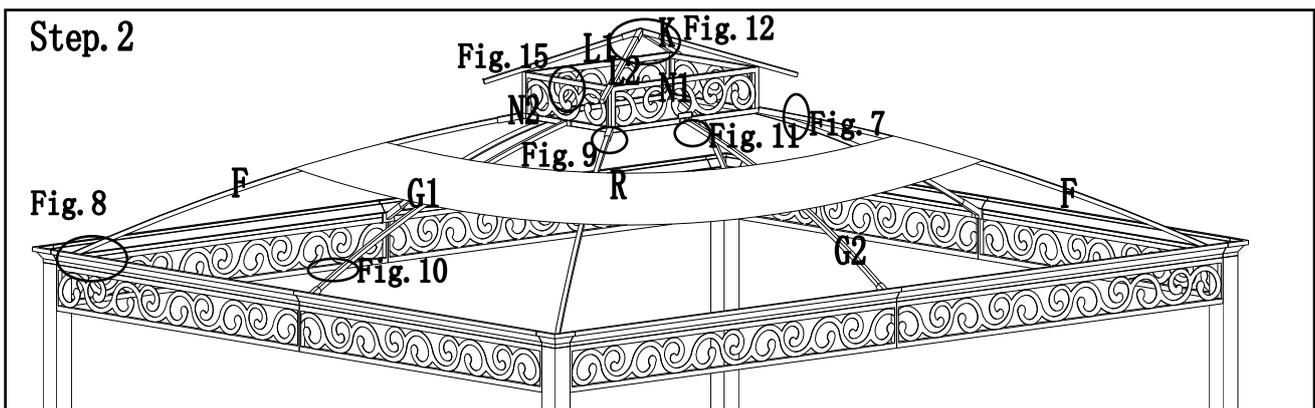
**Fig.4:** Fix the Mid top bar connector (I) on the middle of the panels (D1 & D2 / E1 & E2) by bolt (CC) and washer (BB).

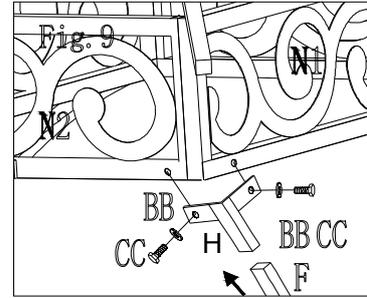
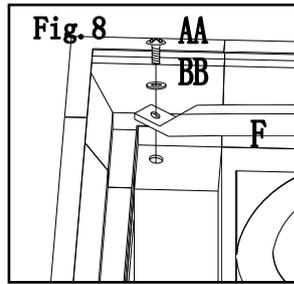
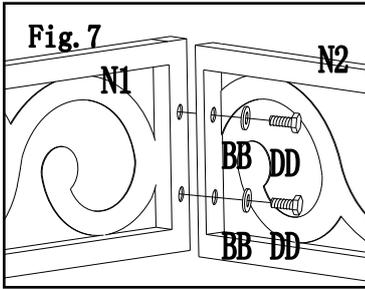
**Fig.5:** Fix the long netting bar (O1) to long panels & short netting bar (O2) to short panels by using bolt (AA) and flat washer (BB).

**Fig.6:** Fix the assembled panels to the post (A) by using bolt (DD) and flat washer (BB).

## Hardware Pack 2

AA	M6*15 bolt	4PCS	
BB	M6 flat washer	28 PCS	
CC	M6*15 bolt	16 PCS	
DD	M6*25 bolt	8 PCS	

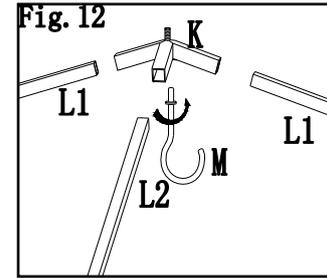
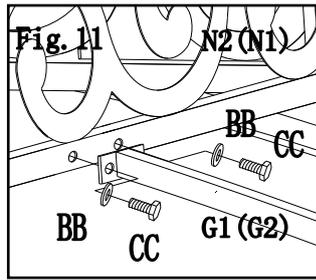
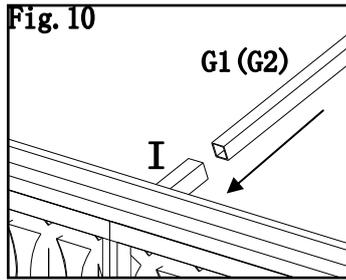




**Fig.7:** Fix Small panel of top frame (N2) to Long panel of top frame (N1) by using bolt (DD) and washer (BB).

**Fig.8:** Fix one end of Slanting bar (F) to the top of Post (A) by using bolt (AA) and washer (BB).

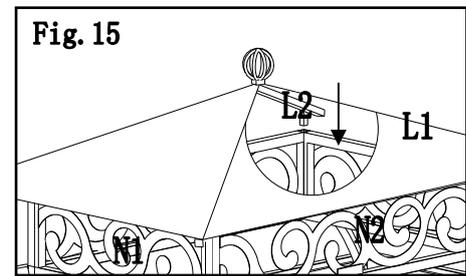
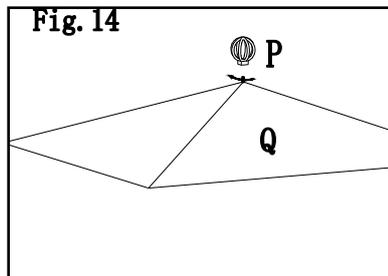
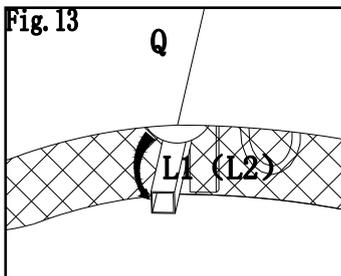
**Fig.9:** Attach Slanting bar Connector (H) to the corner of the top frame (N1 & N2) by using bolt (CC) and washer (BB), then insert another end of Slanting bar (F) to Slanting bar Connector (H).



**Fig.10:** Insert Long mid top bar (G1) and Short mid top bar (G2) into the Mid top bar connector (I).

**Fig.11:** Fix long mid top bar (G1) to short panel of top frame (N2) and short mid top bar (G2) to long panel of top frame (N1) by using bolt (CC) and washer (BB). Put the Large canopy (R) on the big top; do not spread it.

**Fig.12:** Insert Small top bar (L1 & L2) to Small top connector (K), screw the Pothook (M) to Small top connector (K).



**Fig.13:** Place the Small canopy (Q) on the small top bar (L1 & L2) and tighten.

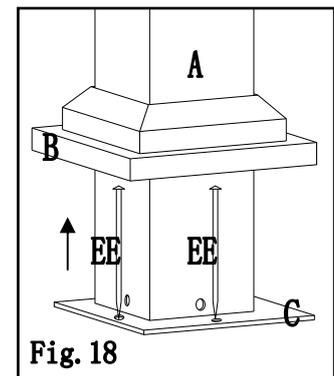
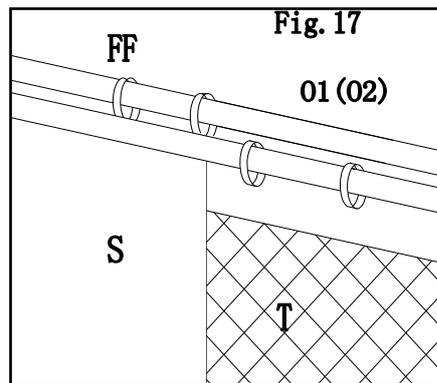
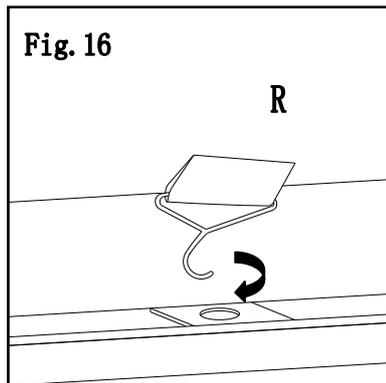
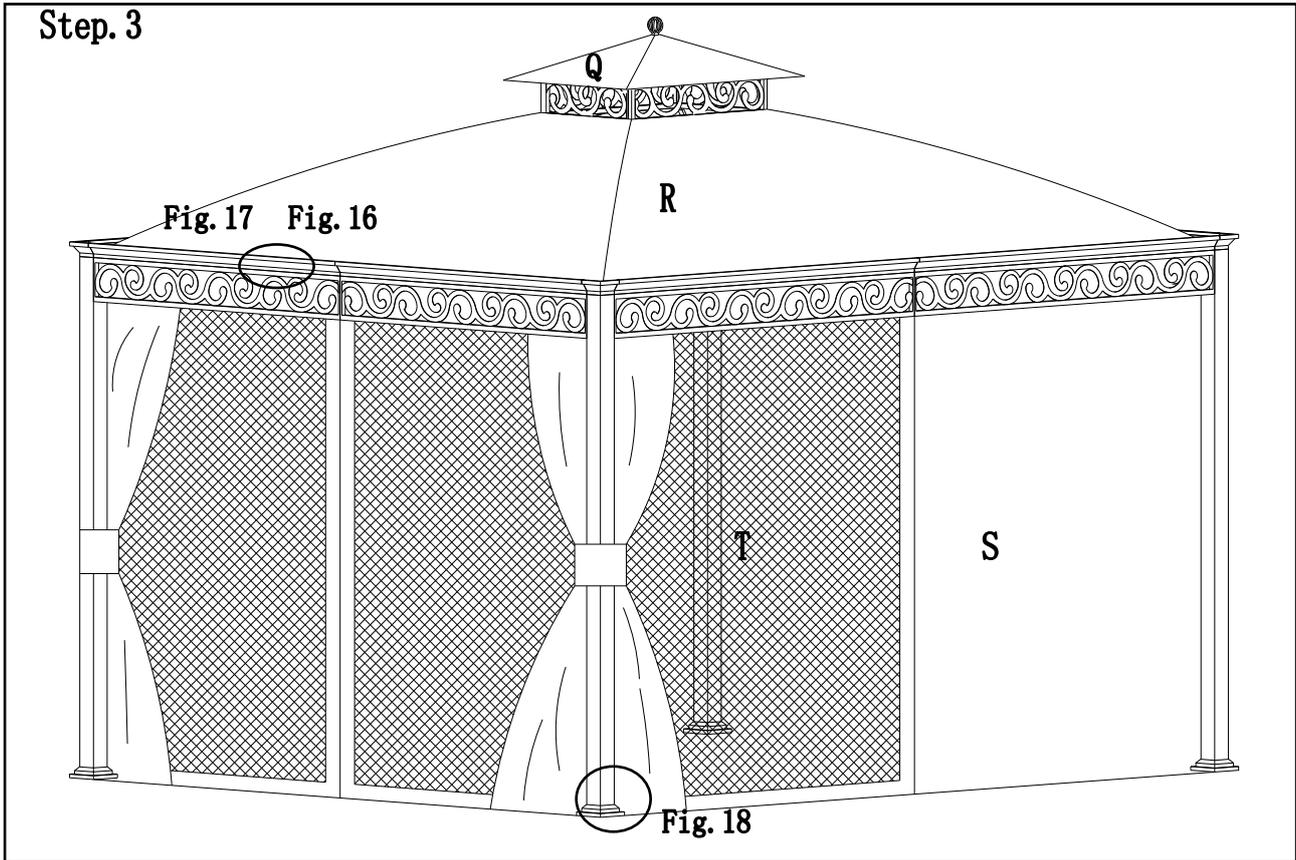
**Fig.14:** Screw the Top Finial (P) to Small top connector (K).

**Fig.15:** Fit assembled small top to the corner of top frame, attach the netting of small canopy on inside of top frame.

### Hardware Pack 3

FF	Plastic Ring	104 PCS	
EE	Φ8*180 peg	16 PCS	

### Step 3



**Fig.16:** Spread the Large canopy (R), hang the pothooks of the large canopy into the holes on the panels.

**Fig.17:** Hang Mosquito netting (T) on the inside netting bar (O1 & O2) by using the Plastic ring (FF). Wall (S) on the outside.

**Fig.18:** Fix the assembled gazebo with Peg (EE).

Now, your Gazebo is ready for use.

### **WARNINGS:**

1. Assembly Instructions must be followed.
2. Pegs supplied must be used to hold this gazebo in place when upright.
3. Warranty does not cover damage due to extreme weather conditions.

### **WARNING: KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC.**

This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

**This unit is heavy. Do not assemble this item alone.**

## **IMPORTANT:**

1. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
2. Some parts may contain sharp edges, wear protective gloves if necessary. At least five or more people are recommended for safe assembly.
3. Keep all children and pets away from assembly area.
4. At least 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry line or electrical wires.
5. Do not use the unit during an electrical storm, as there is a remote chance of getting struck by lightning.
6. Do not leave the gazebo assembled when there is a risk of high wind, as possible damage will occur to the structure. Remove fabric roof and secure screen & privacy panels to poles.
7. Install on level surface.
8. Never barbecue under this gazebo or use lanterns that have open flames.
9. This package contains small items and plastic bags that should be kept away from children.
10. Check all nuts and bolts for tightness before and during usage. Ensure that all connectors and poles are firmly secured in position fully. It is important to do so before use so as to avoid a possible collapse or damage to the item, which could also result in injury.
11. This gazebo is intended for decorative and sunshade purposes only and is not meant to withstand extreme weather conditions including high winds, torrential rain and snow. Gazebo fabric is water resistant, not water proof and may leak during exposure to precipitation.

## **LIMITED WARRANTY:**

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of **seven (7) years on frame and one (1) year on fabric**. If any defect is found, please call our customer service department at 1-866-578-6569 for help. The manufacturer will not cover transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Please do not return this product to the store. For technical assistance on assembly or replacement parts call Sunjoy Industries at 1(866) 578-6569 from 8:30 AM to 5:30 PM EST or Email [bj@sunjoygroup.com](mailto:bj@sunjoygroup.com) or visit [www.sunjoydirect.com](http://www.sunjoydirect.com) to place your order or fax your parts replacement order form together with your purchase receipt to 1 (740) 283-3549 for assistance.**

Made in China