

# INSTALLATION INSTRUCTIONS

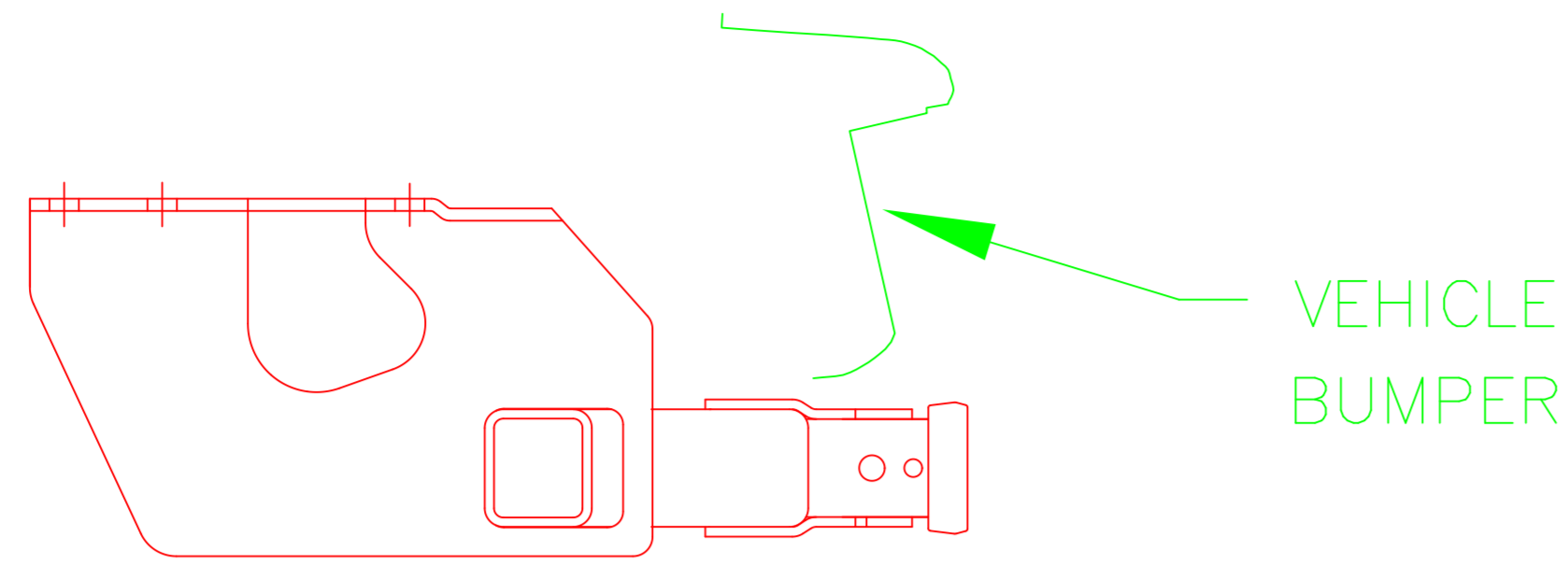
EQUIPMENT REQUIRED: HACKSAW, PLIERS

WIRING ACCESS LOCATION: SUV6

DRILL BITS: NONE

HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN (7651) IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 5/8, 11/16, 3/4, 7/8



HITCH SHOWN IN PROPER POSITION

| VEHICLE               | HITCH NO. |
|-----------------------|-----------|
| DODGE VAN – FULL SIZE | 41910     |
| ALL MODELS            | 96910     |

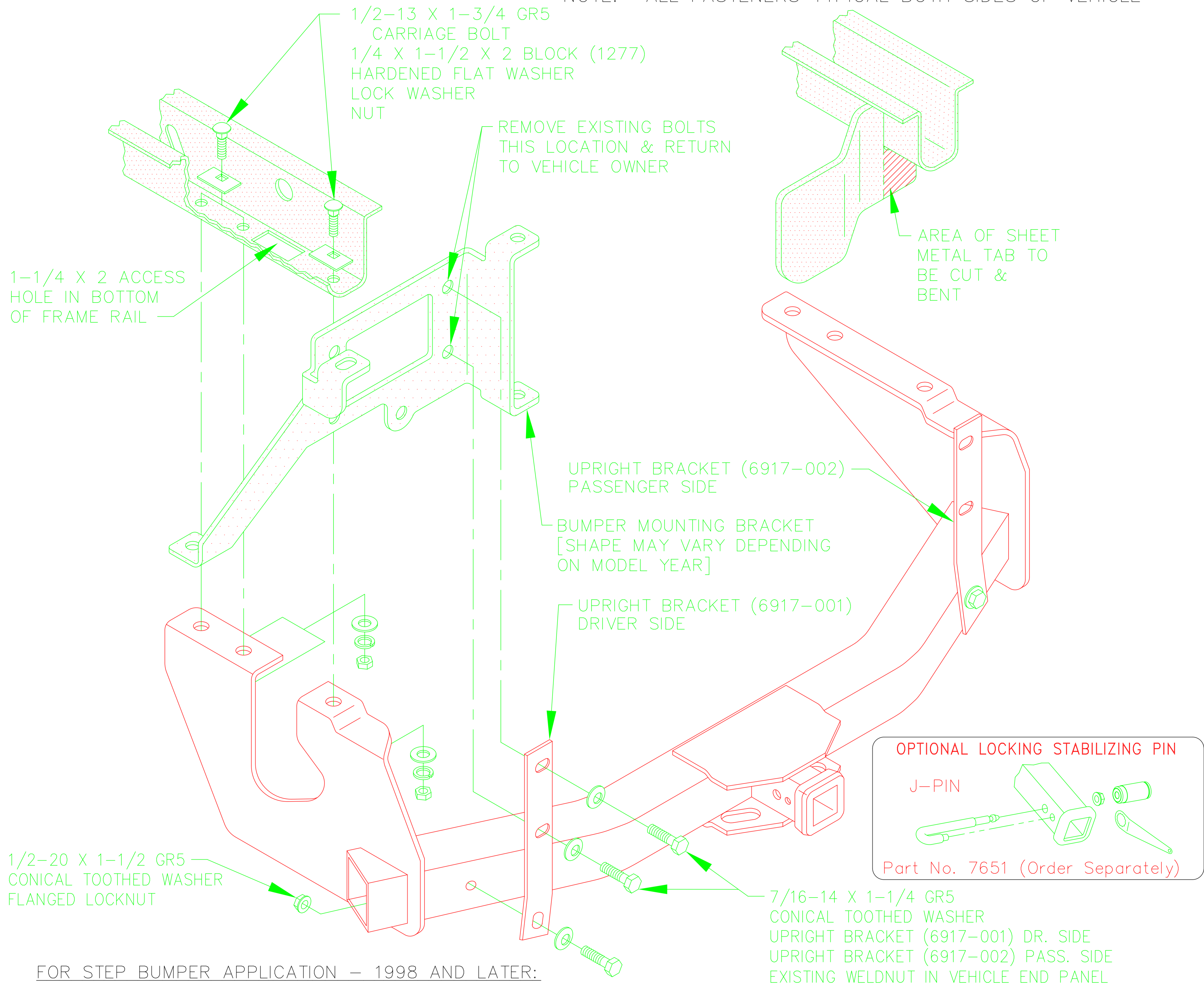
HITCH DOES NOT FIT 109.3" WHEELBASE (STANDARD PASSENGER OR CARGO VANS)

DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR

| HITCH TYPE ▼               | MAX GROSS TRLR WT(LB) | MAX TONGUE WT(LB) |
|----------------------------|-----------------------|-------------------|
| WEIGHT DISTRIBUTING        | 12,000                | 1200              |
| WEIGHT CARRYING BALL MOUNT | 10,000                | 1000              |

NOTE: CANNOT BE INSTALLED ON 1987 THRU 1997 VEHICLES WITH FACTORY STEP BUMPERS UNLESS STEP BUMPER AND ITS MOUNTING BRACKETS ARE PERMANENTLY REMOVED AND STANDARD FACTORY BUMPER IS INSTALLED.

NOTE: ALL FASTENERS TYPICAL BOTH SIDES OF VEHICLE



**FOR STEP BUMPER APPLICATION – 1998 AND LATER:**

1. LOOSEN TWO (2) OUTSIDE BUMPER BRACKET BOLTS ON FACE OF BUMPER.
2. REMOVE THREE (3) RETAINING BOLTS (BUMPER TO BUMPER BRACKET) AND ROTATE STEP BUMPER REARWARD.

**CAUTION:** WIRING HARNESS IS LOCATED INSIDE PASSENGER'S SIDE FRAME RAIL. DO NOT SANDWICH WIRES BETWEEN FRAME RAIL AND FASTENERS.

**NOTE:** IF VEHICLE HAS HEAT SHIELD, REMOVE ONE (1) SCREW FROM BOTTOM OF FRAME RAIL SO THAT BRACKET WILL SIT FLAT ON BOTTOM OF FRAME RAIL. RETURN SCREW TO VEHICLE OWNER.

**FOR ALL APPLICATIONS:**

1. REMOVE TWO (2) INBOARD BOLTS ON BUMPER MOUNTING BRACKET, EACH SIDE, AS INDICATED ABOVE. RETURN BOLTS TO VEHICLE OWNER. CUT SHEET METAL TAB, EACH SIDE AS INDICATED ABOVE. BEND TABS OUT OF THE WAY TO PROVIDE CLEARANCE FOR HITCH SIDE BRACKETS.
2. LOCATE MOUNTING HOLES AND 1-1/4 X 2 ACCESS HOLE IN BOTTOM OF EACH FRAME RAIL. REMOVE UNDERCOATING AND ANY WELD SPATTER FROM ATTACHING SURFACES. FISHWIRE CARRIAGE BOLTS AND BLOCKS UP THROUGH ACCESS HOLE AND DOWN THROUGH HOLES IN FRAME RAIL AS SHOWN ABOVE.
3. IF VEHICLE HAS HEAT SHIELD, REMOVE ONE (1) SCREW FROM BOTTOM OF FRAME RAIL SO THAT BRACKET WILL SIT FLAT ON BOTTOM OF FRAME RAIL. RETURN SCREW TO VEHICLE OWNER.
4. RAISE HITCH INTO POSITION. INSTALL REMAINING FASTENERS AS SHOWN ABOVE. REINSTALL STEP BUMPER.  
TIGHTEN ALL 7/16-14 GR5 FASTENERS TO 50 LB.-FT.  
TIGHTEN ALL 1/2-13 GR5 FASTENERS TO 75 LB.-FT.  
TIGHTEN ALL 1/2-20 GR5 FASTENERS TO 55 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

|                     |    |                  |          |
|---------------------|----|------------------|----------|
| APPROX WEIGHT (LB.) | 68 | FASTENER KIT NO. | 1131-046 |
|---------------------|----|------------------|----------|

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.