

VEHICLE
TOYOTA PICKUP

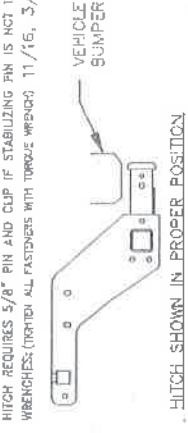
HITCH NO.
75031
87472

DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR HITCH TYPE

TOWING VEHICLE MFR'S RATINGS OR HITCH TYPE	MAX GROSS WT(LB)	MAX TORQUE FT(LB)
WEIGHT DISTRIBUTING	5500	550
WEIGHT CARRYING	5000	500
BALL MOUNT	5000	500

INSTALLATION INSTRUCTIONS

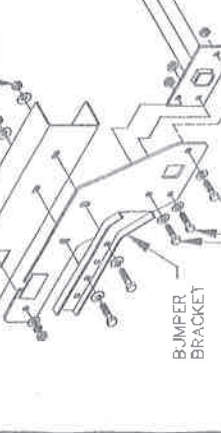
EQUIPMENT REQUIRED:
WIRING ACCESS LOCATION: P.U.1, P.U.2
DRILL BITS:
HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.
WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 11/16, 3/4, 7/8



- 1/2-13 X 1-1/2-13 GR5 LOCK WASHER
1/4 X 1-1/2 X 2 BLOCK (1097-002)
CONICAL TOOTHED WASHER NUT
- 1/2-13 X 1-1/2-13 GR5 LOCK WASHER
1/4 X 1-1/2 X 2 BLOCK (1097-002)
CONICAL TOOTHED WASHER NUT
- 1/2-13 X 4.00 GR5 3/8 X 1-1/2 X 3 BLOCK (1077-011)
FLAT WASHER
LOCK WASHER
NUT
- 1/2-13 X 1-3/4 GR5 CONICAL TOOTHED WASHER
CONICAL TOOTHED WASHER NUT
- 1/2-20 X 1-1/2 GR5 FLAT WASHER (HARDENED)
FLANGED LOCKNUT
- BUMPER BRACKET

NOTE:
ALL FASTENERS TYPICAL BOTH SIDES OF VEHICLE
HITCH SHOWN IN PROPER POSITION

NOTE:
HITCH SHOWN IN PROPER POSITION



1/2-13 X 1-3/4 GR5 CONICAL TOOTHED WASHER (1336)
CONICAL TOOTHED WASHER NUT

OPTIONAL LOCKING STABILIZING PIN
3-PIN
(Order Separately)

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB) 53 FASTENER KIT NO. 1130-613



Canton, Michigan

NOTE: Check hitch frequently, making sure all fasteners and bolts are properly tightened. If hitch is removed, plug or hole in truck pin or other body points to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

VEHICLE
TOYOTA PICKUP

HITCH NO.
75031
87472
44885

INSTALLATION INSTRUCTIONS

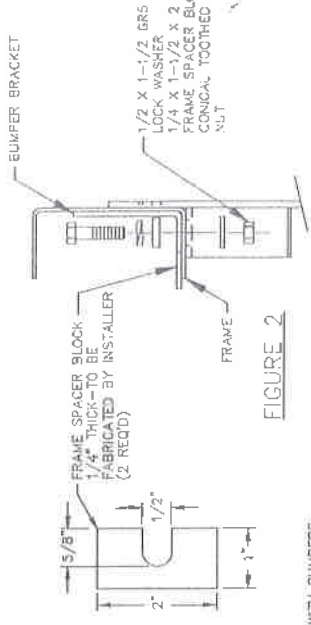


FIGURE 2

- VEHICLES WITH BUMPERS
- REMOVE BUMPER FROM BRACKETS
 - REMOVE BRACKETS FROM FRAME
 - REMOVE ALL BUT A THIN LAYER OF UNDERCOATING FROM ATTACHING SURFACES.
 - POSITION SIDE BRACKETS ON FRAME.
 - INSERT 1/2 X 4.00 GR5 HEX BOLT, 3/8 X 1-1/2 X 3 BLOCK (1077-011), FLAT WASHER, LOCK WASHER & NUT INTO FORWARD MOST HOLES OF FRAME, EACH SIDE. SEE FIGURE 1.
 - LOOSELY INSTALL 1/2 X 1-1/2 GR5 HEX BOLT, LOCK WASHER & 1/4 X 1-1/2 X 2 BLOCK (1097-002) AT BOTTOM OF FRAME RAIL INTO SIDE ARM SUPPORTS OF HITCH, EACH SIDE. LOOSELY INSTALL CONICAL TOOTHED WASHERS AND NUTS. SEE FIGURE 2.
 - POSITION CROSS-TUBE ASSEMBLY. INSTALL 1/2-20 X 1-1/2 HEX BOLTS, 1/2 HARDENED FLAT WASHERS AND 1/2-20 FLANGED LOCKNUTS. TIGHTEN TO 95 LB.-FT.
 - INSTALL BUMPER BRACKETS SO SIDE BRACKETS ARE SANDWICHED BETWEEN FRAME AND BUMPER BRACKETS. INSTALL FASTENERS AS SHOWN IN FIGURE 1.
 - VEHICLES WITH BUMPER BRACKETS ON INSIDE OF FRAME
 - INSTALL BUMPER BRACKETS IN ORIGINAL POSITION WITH SIDE BRACKET POSITIONED ON OUTSIDE OF FRAME. INSTALL FASTENERS AS SHOWN.
 - VEHICLES WITH BUMPER BRACKETS ON INSIDE AND OUTSIDE OF FRAME
 - REVERSE INSIDE BUMPER BRACKETS (LEFT FOR RIGHT/RIGHT FOR LEFT) AND INSTALL ON OUTSIDE OF FRAME SO SIDE BRACKETS ARE SANDWICHED BETWEEN FRAME AND BUMPER BRACKETS. INSTALL FASTENERS AS SHOWN IN FIGURE 1.
 - VEHICLES WITH BUMPER BRACKETS ON INSIDE OR INSIDE/OUTSIDE OF FRAME MAY REQUIRE FABRICATION OF FRAME SPACER BLOCKS (2 REQ'D) BY INSTALLER. SEE FIGURE 2.
 - ATTACH BUMPER TO BRACKETS. INSTALL 1/2 X 1-3/4 GR5 BOLTS, CONICAL TOOTHED WASHERS AND NUTS AS SHOWN. VEHICLES WITH BUMPER BRACKETS ON OUTSIDE OF FRAME REQUIRE TWO (2) 3/8 X 1 X 2 BLOCKS (1336) A. EACH ATTACHMENT AS SHOWN. TIGHTEN 1/2-15 GR5 FASTENERS TO 75 LB.-FT.
 - VEHICLES WITHOUT BUMPERS
 - REMOVE ALL BUT A THIN LAYER OF UNDERCOATING FROM ATTACHING SURFACES.
 - POSITION SIDE BRACKETS ON FRAME.
 - INSERT 1/2 X 4.00 GR5 HEX BOLT, 3/8 X 1-1/2 X 3 BLOCK (1077-011), FLAT WASHER, LOCK WASHER & NUT INTO FORWARD MOST HOLES OF FRAME, EACH SIDE. SEE FIGURE 1.
 - LOOSELY INSTALL 1/2 X 1-1/2 GR5 HEX BOLT, LOCK WASHER & 1/4 X 1-1/2 X 2 BLOCK (1097-002) AT BOTTOM OF FRAME RAIL INTO SIDE ARM SUPPORTS OF HITCH, EACH SIDE. LOOSELY INSTALL CONICAL TOOTHED WASHERS AND NUTS. SEE FIGURE 2.
 - POSITION CROSS-TUBE ASSEMBLY. INSTALL 1/2-20 X 1-1/2 HEX BOLTS, 1/2 HARDENED FLAT WASHERS AND 1/2-20 FLANGED LOCKNUTS. TIGHTEN TO 95 LB.-FT.
 - INSTALL REMAINING FASTENERS AS SHOWN.

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