



Custom Metal Products, LLC

5781 Westwood Dr. Weldon Spring, MO 63304

636-329-0142 www.CustomMetalProd.com

Tactical B-C Zone Target/Stand Assembly Instructions



1) Lay target face down on table, insert the grade 8 carriage bolt with the round head on the face that is exposed to bullet strikes. The two Grade 8 carriage bolts, the 4 ½ inch Hex Grade 8 bolt, 3 hardened flat washers and 3 locknuts are shipped with the static stand. Do not use any lower grade bolt, as the head will be damaged by bullet strikes.

2) Place the post/bracket on the target, add locknuts and washers then tighten securely.

3) Place “bad guy” target in place between flanges, insert the Grade 8 Hex Bolt through the flanges and target, add hardened washer and locknut, tighten securely but insure the target moves freely side to side.

4) Place the center mass target in place between flanges, insert the Grade 8 Hex Bolt through the flanges and target, add hardened washer and locknut, tighten securely but insure the target moves freely side to side

5) Place the Static Base on the ground and slide the stabilizer legs into the pockets.



6) Slide the post into the socket in the Static Base. The post is bent to present an angled target face to the bullet strike, in order to direct the fragments downwards.

Hitting the “bad guy” target or the center mass target will cause it to flip to one side. Shoot the target back to reset.

The target is now ready for use.



Always wear approved safety glasses and ear protection when shooting or observing shooting at any target.

Target Use and Care

The targets produced by CMP are made from AR500 steel for long life and minimum damage due to bullet strikes. The stands, bases and mounting brackets are made from normal steel and can be damaged by repeated bullet strikes, and will not withstand rifle bullet strikes. The design of the targets protects some of the base with the AR500 target face, but occasional hits will occur. The hardware used to mount the targets is Grade 8 and will better withstand repeated bullet strikes. Never use a lower grade of bolt. Replacement hardware is available from CMP.

- Pistol shooting at our targets should be performed beyond a range of 15 yards.
- Rifle shooting at our targets should be performed beyond a range of 100 yards. Bullet velocity must be below 3000 feet per second at target impact.

- Never use armor piercing or steel core bullets to shoot any target
- Always place the target in front of a backstop to capture any bullets which miss the target.
- Always inspect the targets and support structure before and after use for damage and for proper and safe operation.
- Do not use any targets or support structure if any damage or improper operation is found.

Warranty

All CMP products are warranted for one year from date of purchase for defects in material or workmanship. We will repair or replace, at our option, any component found to be defective. Shipping of product back to the manufacturer is the responsibility of the customer. Contact CMP for return shipping instructions.

Limitations of warranty: This warranty does not cover normal wear items such as bolts, nuts, springs, etc. The target faces will become dented and pock marked due to repeated bullet strikes, this is normal wear and is not covered by the warranty. This warranty does not cover any item that has been modified or altered in any way, used outside its intended purpose, or damaged by acts of nature.