



## Custom Metal Products, LLC

5781 Westwood Dr. Weldon Spring, MO 63304

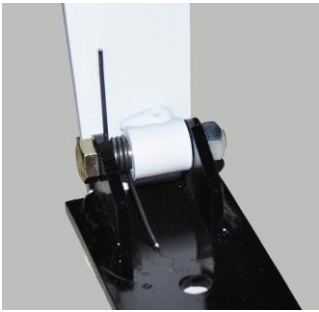
636-329-0142 [www.CustomMetalProd.com](http://www.CustomMetalProd.com)

### .22 Popper Assembly Instructions

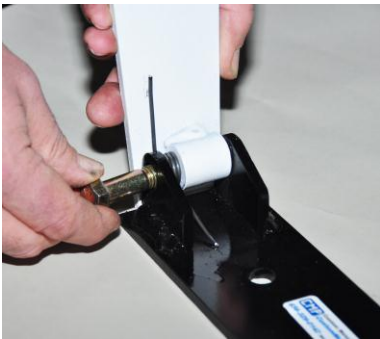
**This product is designed to be used with .22 cal rimfire ammunition only, the targets are made of AR500 steel, but the supporting structure is not suitable for use with larger calibers**



1) Targets are pre-assembled when you receive them. Take care in opening target when received, as it is under spring pressure. These instructions apply to all target shapes.



2) If it becomes necessary to replace a target or spring, remove the ½ -13 locknut and carefully remove the bolt, as it is under spring pressure.



3) To reassemble place spring on bolt, then slide the target into position against the spring pressure and slide the bolt all the way through. Install locknut and tighten securely, making sure the target is free to move.

4) After reading the target use, care and warranty on the rear of this sheet, the product is ready to use. When you hit the target, it flips back then resets to the ready position. This target is designed to be sitting on the ground, and will rock when hit. If it slides rearward, a spike may be driven through one of the holes or a weight may be placed on the rear of the base.

***Always wear approved safety glasses and ear protection when shooting or observing shooting at any target.***

## **Target Use and Care**

The targets produced by CMP are made from AR500 steel for long life and minimum damage due to bullet strikes. The stands, bases and mounting brackets are made from normal steel and can be damaged by repeated bullet strikes, and will not withstand rifle bullet strikes. The hardware used to mount the targets is Grade 8 and will better withstand repeated bullet strikes. Never use a lower grade of bolt. Replacement hardware is available from CMP.

- 22 rimfire rifle and pistol shooting should be performed beyond a range of 15 yards
- Centerfire pistol shooting at our targets should be performed beyond a range of 15 yards.
- Centerfire rifle (3000 feet per second max at impact) shooting at our targets should be performed beyond a range of 100 yards.
- Never use armor piercing or steel core bullets to shoot any target
- Always place the target in front of a backstop to capture any bullets which miss the target.
- Always inspect the targets and support structure before and after use for damage and for proper and safe operation.
- Do not use any targets or support structure if any damage or improper operation is found.
- When the first face gets pockmarked or damaged, turn target over and use other face.

## **Warranty**

All CMP products are warranted for one year from date of purchase for defects in material or workmanship. We will repair or replace, at our option, any component found to be defective. Shipping of product back to the manufacturer is the responsibility of the customer. Contact CMP for return shipping instructions.

Limitations of warranty: This warranty does not cover normal wear items such as bolts, nuts, springs, etc. The target faces will become dented and pock marked due to repeated bullet strikes, this is normal wear and is not covered by the warranty. This warranty does not cover any item that has been modified or altered in any way, used outside its intended purpose, or damaged by acts of nature.