



Custom Metal Products, LLC

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Gong Stand Assembly Instructions



1) Lay target face down on a table, insert the Grade 8 carriage bolts with the round head on the face that is exposed to bullet strikes. The two grade 8 carriage bolts, washers and locknuts are shipped with the Gong stand. Do not use any lower grade bolt, as they will be damaged by bullet strikes.



2) Set the marked end of the chains down onto the bolts. This end of the chain has been widened to fit the bolt. Install the hardened flat washers and locknuts, firmly tighten the locknuts

3) Insert legs into the pockets on one side plate with the pockets and legs to the INSIDE, and while holding the plate with legs on the ground, insert the 1" diameter bar into the hole in the side plate. Lower the far end of the 1" bar and let it rest on the ground.



4) Insert legs into other side plate and lay it on the ground near the end of the bar. Lift end of the bar and slide the second leg/side plate assembly onto the bar. Adjust legs/side plates until the entire frame is stable.



5) Hang gong target by sliding the chain links onto the hooks at a length that places the target at the desired height. Read the Target Use and Care instructions on the rear of this sheet. The target is now ready for use.

Always wear approved safety glasses and hearing protection when shooting or observing shooting at any target.

Target Use and Care

The targets produced by CMP are made from AR500 steel for long life and minimum damage due to bullet strikes. The stands, bases and mounting brackets are made from normal steel and can be damaged by repeated bullet strikes, and will not withstand rifle bullet strikes. The design of the targets may protect much of the base or hanger with the AR500 target face, but occasional hits will occur. The hardware used to mount the targets is Grade 8 and will better withstand repeated bullet strikes. Never use a lower grade of bolt. Replacement hardware is available from CMP.

- Pistol shooting at our targets should be performed beyond a range of 15 yards.
- Rifle (max 3000 feet per second at impact) shooting at our targets should be performed beyond a range of 100 yards.
- Never use armor piercing or steel core bullets to shoot any target
- Always place the target in front of a backstop to capture any bullets which miss the target.
- Always inspect the targets and support structure before and after use for damage and for proper and safe operation.
- Do not use any targets or support structure if any damage or improper operation is found.
- When the first face gets pockmarked or damaged, turn target over and use other face.

Warranty

All CMP products are warranted for one year from date of purchase for defects in material or workmanship. We will repair or replace, at our option, any component found to be defective. Shipping of product back to the manufacturer is the responsibility of the customer. Contact CMP for return shipping instructions.

Limitations of warranty: This warranty does not cover normal wear items such as bolts, nuts, springs, etc. The target faces will become dented and pock marked due to repeated bullet strikes, this is normal wear and is not covered by the warranty. This warranty does not cover any item that has been modified or altered in any way, used outside its intended purpose, or damaged by acts of nature.