



Custom Metal Products, LLC

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.22 Cal. Dueling Tree and Swinger Assembly Instructions

These products are designed to be used with .22 cal rimfire ammunition only, the targets are made of AR500 steel, but the supporting structure is not suitable for use with larger calibers

Dueling Tree:



- 1) Targets are pre-installed when you receive the dueling tree.



- 2) If it ever becomes necessary to remove or replace a target, slide the 1/2" diameter shaft out through the targets and mounting brackets.



- 3) Place the static base on the ground and slide the three stabilizer legs into the pockets.



- 4) Pick up the target/post assembly and lower it into the base, with the angle iron sliding into the socket on the base. After reading the target use, care and warranty, the product is ready to use.

See back of this sheet for target use and care, and warranty.

Always wear approved safety glasses and ear protection when shooting or observing shooting at any target.

.22 Swinger:



- 1) The swinger targets which are NRA/IHMSA 1/5 scale are pre-installed on the swinger shaft.



- 2) Slide the legs into the sockets on each end plate.



3) Slide one endplate and legs onto shaft until it touches the wire retainer, then install other end plate and legs.



4) Assembly is now complete, and the target is ready to use after you read the target use and care instructions.

Always wear approved safety glasses and ear protection when shooting or observing shooting at any target.

Target Use and Care

The targets produced by CMP are made from AR500 steel for long life and minimum damage due to bullet strikes. The stands, bases and mounting brackets are made from normal steel and can be damaged by repeated bullet strikes, and will not withstand rifle bullet strikes. The hardware used to mount the targets is Grade 8 and will better withstand repeated bullet strikes. Never use a lower grade of bolt. Replacement hardware is available from CMP.

- Pistol shooting at our targets should be performed beyond a range of 15 yards.
- Rifle (3000 feet per second max at impact) shooting at our targets should be performed beyond a range of 100 yards.
- Never use armor piercing or steel core bullets to shoot any target
- Always place the target in front of a backstop to capture any bullets which miss the target.
- Always inspect the targets and support structure before and after use for damage and for proper and safe operation.
- Do not use any targets or support structure if any damage or improper operation is found.
- When the first face gets pockmarked or damaged, turn target over and use other face.

Warranty

All CMP products are warranted for one year from date of purchase for defects in material or workmanship. We will repair or replace, at our option, any component found to be defective. Shipping of product back to the manufacturer is the responsibility of the customer. Contact CMP for return shipping instructions.

Limitations of warranty: This warranty does not cover normal wear items such as bolts, nuts, springs, etc. The target faces will become dented and pock marked due to repeated bullet strikes, this is normal wear and is not covered by the warranty. This warranty does not cover any item that has been modified or altered in any way, used outside its intended purpose, or damaged by acts of nature.