



## Custom Metal Products, LLC

5781 Westwood Dr. Weldon Spring, MO 63304

636-329-0142 [www.CustomMetalProd.com](http://www.CustomMetalProd.com)

### Dueling Tree Assembly Instructions



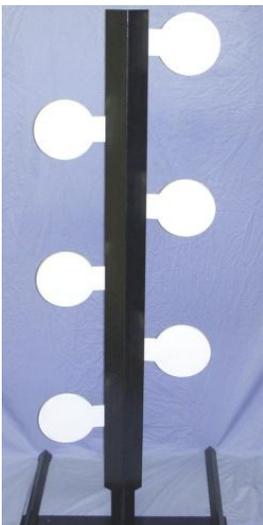
1) Lay tree on ground or a table to install the targets.



2) Place target with tube between the holes in the mounting brackets, slide a bolt upwards through the bracket, tube, then other bracket, and place the washer and locknut on top of the bolt. Tighten the locknut firmly, ensuring the target moves freely all the way from one side to the other. Repeat for all targets



3) Place the static base on the ground and slide the stabilizer legs into the pockets.



4) Pick up target/post assembly and lower it onto the base, with the smaller angle iron sliding into the socket on the base. The target is now ready to use.

***Always wear approved safety glasses and ear protection when shooting or observing shooting at any target.***

See back of this sheet for target use and care, and warranty.

## **Target Use and Care**

The targets produced by CMP are made from AR500 steel for long life and minimum damage due to bullet strikes. The stands, bases and mounting brackets are made from normal steel and can be damaged by repeated bullet strikes, and will not withstand rifle bullet strikes. The hardware used to mount the targets is Grade 8 and will better withstand repeated bullet strikes. Never use a lower grade of bolt. Replacement hardware is available from CMP.

- Pistol shooting at our targets should be performed beyond a range of 15 yards.
- Rifle (3000 feet per second max at impact) shooting at our targets should be performed beyond a range of 100 yards.
- Never use armor piercing or steel core bullets to shoot any target
- Always place the target in front of a backstop to capture any bullets which miss the target.
- Always inspect the targets and support structure before and after use for damage and for proper and safe operation.
- Do not use any targets or support structure if any damage or improper operation is found.
- When the first face gets pockmarked or damaged, turn target over and use other face.

## **Warranty**

All CMP products are warranted for one year from date of purchase for defects in material or workmanship. We will repair or replace, at our option, any component found to be defective. Shipping of product back to the manufacturer is the responsibility of the customer. Contact CMP for return shipping instructions.

Limitations of warranty: This warranty does not cover normal wear items such as bolts, nuts, springs, etc. The target faces will become dented and pock marked due to repeated bullet strikes, this is normal wear and is not covered by the warranty. This warranty does not cover any item that has been modified or altered in any way, used outside its intended purpose, or damaged by acts of nature.