

TB-GP4

Complete Welding/Cutting Torch Outfit

With normal care and storage, the TB-GP4 will provide years of quality service. Always maintain cylinders in the recommended upright position. Replace cylinder caps when cylinders are not in service and when transporting. The following safety overview should be read in addition to the supplied manufacturer **Operating Instructions** for the UL Listed Torch Outfit before use of this product and should be kept for reference use.

#4 Size Cylinder Cart

Part# 810-6S

Use caution when using the cart, for transporting and storing the cylinders. Follow all safety procedures regarding the safe use of this cart. Specs: Floor Plate(usable space) - 8" deep x 16" wide, Tool Tray - 3" tall x 5" deep x 16" wide, Wheels(SC-2) - 6" x 1.5". Overall cart dimensions - 38.5" tall x 21.25" wide x 13" deep.

#4 Acetylene Cylinder (empty)

145 cu.ft Capacity

Before using this cylinder you should familiarize yourself with the MSDS for Acetylene. The MSDS is available under "safety" at www.gaspony.com. Use caution when using, transporting and storing this cylinder. Follow all safety procedures regarding the safe use of this gas.

Emergency Overview: Acetylene is a colorless, flammable gas with a garlic-like odor, that is dissolved in acetone. The main health hazard associated with a release of this gas is asphyxiation by displacement of oxygen. Acetylene gas poses an extreme fire hazard when accidentally released. The gas is lighter than air, and may spread long distances. Distant ignition and flashback are possible. Flame or high temperature impinging on a localized area of the cylinder of this product can cause the cylinder to explode without activating the cylinder's relief devices. Acetylene gas may decompose explosively at elevated temperatures and pressures. Acetylene can form very explosive metallic salts (such as with copper, mercury, and silver). Provide adequate protection during emergency response situations.

Caution: The cylinder must remain upright when discharging gas. After any Acetylene cylinder is transported or stored in a horizontal position, it will be necessary to rest the cylinder in an upright or vertical valve up position for 24 hours. Never use the Acetylene cylinder in a tilted or in a laying down position.

CAUTION Cylinders when full are highly pressurized. Always handle with care. Never allow cylinders to be dropped, knocked over or subjected to excessive heat. When moving cylinders, always be certain that valve protection caps are secured in place. Place valve protection caps where they are easily found. Replace cap when cylinders are empty.

#4 Oxygen Cylinder (empty)

125 cu.ft Capacity

Before using this cylinder you should familiarize yourself with the MSDS for Oxygen. The MSDS is available under "safety" at www.gaspony.com. Use caution when using, transporting and storing this cylinder. Follow all safety procedures regarding the safe use of this gas.

Safety Overview: Oxygen gas is stored in your cylinder at high pressure (2000 PSI). Oxygen is a non-flammable gas that rapidly supports combustion of any type. If high levels of Oxygen gas are present, any combustible material will catch on fire much more rapidly and burn vigorously as long as oxygen is present. Caution should be used within this cylinder because the gas is stored at high pressure. Care must be used when opening and closing the cylinder valve. Please refer to the manufacturer's safety procedures included with your complete welding/cutting torch outfit when connecting a regulator to the cylinder valve. Always keep valve protection caps in place whenever cylinders are moved or stored (full or empty).

Warning: DO NOT USE OIL, OIL BASED PRODUCTS OR GREASE ON VALVE OR GAS CONNECTIONS. Oil and/or grease in the presence of oxygen become highly flammable or explosive. Never allow oxygen to contact oil, grease or other flammable substances.

CAUTION

Read enclosed operating instructions thoroughly and carefully before operating this equipment.

WARNING

This product, when used for welding or cutting, produces flames or gases which contain chemicals known to the State of California to cause birth defects and, in some cases, cancer.

(California Health & Safety Code §25249.5 et seq.)

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UNPACKING INSTRUCTIONS

1. Remove the cylinders from the cart.
2. Remove clamshell (torch outfit) from the back of cart.
3. Remove the bolt connecting the bottom of the cart to the base (plywood) of the packaging.
4. Properly discard box and packaging material.
5. Read all enclosed product literature and follow all safety precautions.

NOTICE:

PLEASE READ REVERSE AND ALL ENCLOSED PRODUCT LITERATURE PRIOR TO USE

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THIS BOX CONTAINS:

- #4 - 145 cu. ft. ACETYLENE CYLINDER (empty)
- #4 - 125 cu. ft. OXYGEN CYLINDER (empty)
- #4 SIZE CYLINDER CART

MEDIUM-DUTY UL LISTED TORCH OUTFIT INCLUDING:

- CUTTING ATTACHMENT
- WELDING TORCH W/ FLASHBACK ARRESTORS
- BRAZING/WELDING TIP
- CUTTING TIP
- OXYGEN REGULATOR
- ACETYLENE REGULATOR
- 12.5' TWIN HOSE
- SAFETY GLASSES - SHADE 5
- FLINT LIGHTER
- TIP CLEANER
- WELDING GLOVES