

# DUMOR

**Sku#1110262**





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## **Stackable Frame Kit Assembly Manual**



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# PARTS LIST

Part	Image	Description	Quantity
1		Frame Leg	4 pcs
2		Cross Rod	2 pcs
3		Stacking Lugs	4 pcs
4		Screw & Nuts	12 sets

## Frame Set Up

1. Position one frame leg on the side of the cage so that the top of the leg is aligned with the top of the cage and the bottom of the leg extends 4-3/4" past the bottom of the cage. Line up holes in frame leg with holes in leg mounting bracket. (Figure A)

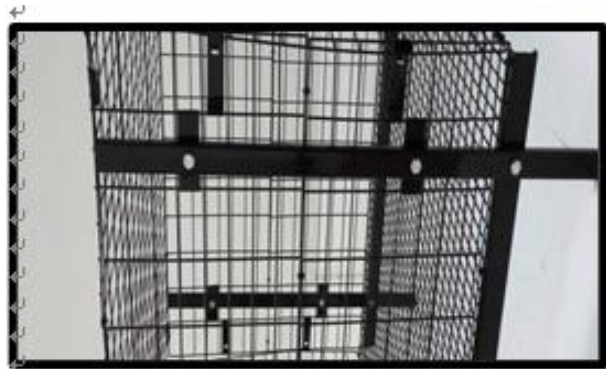


Fig A

2. Push the screw through the upper hole in the leg from outside of the cage. Put a nut onto the screw and tighten. Repeat for the other three legs.
3. Turn the cage upright so that the bottom now faces downward. The cage bottom should be approximately 4-3/4" off the ground. (Figure B)



**Fig B**

4. Fold the front (door panel) and back panel up to the inside of the cage and pull back into panel clips on the top and sides. Bend tab on panel clips slightly to fully secure in place. (Figure C)



**Fig C**

5. Next, install the tray rails by positioning them just below the cage and secure in place with provided screws and nuts. (Figure D)



**Fig D**