

New! Available with 10 ft. or 20 ft. Cable Length.

PROCESSES



MIG (GMAW) Welding with aluminum and other wires

Hobart DP-3035 Spool Gun is warranted for 1 year (90 days for industrial use).

Great for Aluminum MIG Welding to eliminate feeding problems associated with soft aluminum wire. Quick and easy to install on the Handler 210.

MIG weld 16 ga. (1.6 mm)–1/4 in. (6.3 mm) aluminum with the Handler 210. Also for use with mild and stainless steel wires. Rated 150 amps at 60% duty cycle.

Applications

- Aluminum Fabrication/Repair
- Trailer Fabrication/Repair
- Auto and Marine Repair
- Sign Manufacturing

Economical DP-3035-10 Comes Complete With:

- 10 ft. (3 m) cable lead
- Rugged plastic carrying case
- Extra contact tips
- Extra nozzle



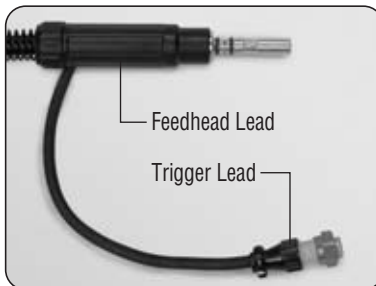
DP-3035-20 Comes Complete With:

- 20 ft. (6 m) cable lead for those applications requiring extended reach
- Extra contact tips
- Extra nozzle



Easily accessible drive rolls.

Threaded nozzle and contact tips.



Spring-loaded tension-release arm for easy wire loading.

Internal adjustment for spool hub tension.

Enclosed compartment keeps 4 inch (102 mm) rolls of wire clean. Clear cover allows easy visibility of wire supply.

Screw-style drive roll tension adjustment.

Spring strain relief protects power cable from wear.

SPOOL GUN SPECIFICATIONS (SUBJECT TO CHANGE WITHOUT NOTICE.)

USE WITH THE HANDLER 210.



Welding Output Rating	Electrode Wire Diameter Capacity	Wire Speed	Spool Size Capacity	Dimensions	Net Weight with Cable Assembly
150 A at 60% Duty Cycle	.023–.035 in. (0.6–0.9 mm) aluminum, steel and stainless steel	115–715 IPM 4.1 to 20.4 mpm	4 in. (102 mm)	H: 11-1/2 in. (291 mm) W: 2-1/4 in. (57 mm) L: 8 in. (203 mm)	DP-3035-10: 5 lb. (2.3 kg) DP-3035-20: 7.5 lb. (3.4 kg)



Hobart Welders An Illinois Tool Works Company

U.S. Distributor Sales Phone 920-735-4576 FAX 800-637-2315
Hobart Retail Sales Phone 800-626-9420 FAX 800-424-1544
Canadian Sales Phone 888-489-9353 FAX 519-421-0480
International Sales Phone 920-735-4509 FAX 920-735-4125

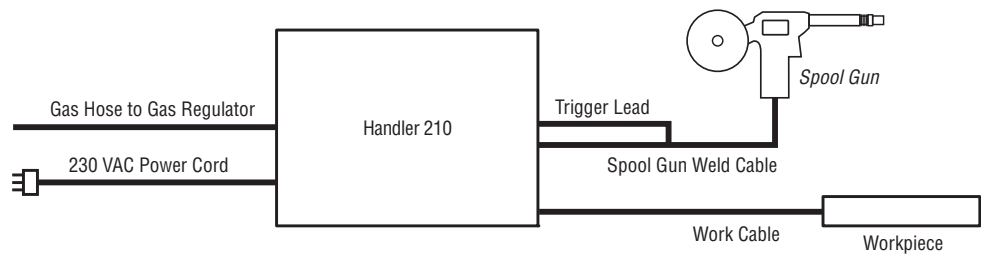
Web Site HobartWelders.com



TYPICAL INSTALLATION FOR SPOOL GUN TO HANDLER 210



Quick and easy to install on the Handler® 210. Just plug the lead into the feedhead, attach the trigger lead and flip the switch on the inside panel for spool gun operation. Install the correct wire and gas for the job and its ready to go.



CONSUMABLES

Note: DP-3035 is shipped with (3) .030 in. and (3) .035 in. contact tips.



Contact Tips (5 per package)

#199730 For .023/.025 in. (0.6 mm) wire.

#186419 For .030 in. (0.8 mm) wire.

#186406 For .035 in. (0.9 mm) wire.



Nozzle #186405



Drive Roll (1)

#199731 For .023/.025 in. (0.6 mm) wire.

#186413 For .030/.035 in. (0.8/0.9 mm) wire.



Push Roll (1)

#199732 For .023/.025 in. (0.6 mm) wire.

#186414 For .030/.035 in. (0.8/0.9 mm) wire.

ORDERING INFORMATION AND SYSTEM CHECKLIST

Equipment	Stock No.	Description	Qty.	Price
Spool Gun DP-3035-10	#300199	Includes 10 ft. (3 m) cable, plastic carrying case		
UPC: #715959364560; Shipping Weight: 9.5 lb. (4.3 kg); Carton Dimensions: 16 x 13-1/2 x 4-3/4 in. (406 x 343 x 121 mm)				
Spool Gun DP-3035-20	#300173	Includes 20 ft. (6 m) cable, cardboard storage carton		
UPC: #715959361378; Shipping Weight: 10 lb. (4.5 kg); Carton Dimensions: 15-1/2 x 15-5/8 x 3-1/4 in. (394 x 397 x 82 mm)				
Power Source				
Handler 210	#500526	115 VAC flux cored wire welding package		
Accessories				
Tips		See chart above		
Nozzles		See chart above		
Drive Rolls		See chart above		
Push Rolls		See chart above		
Shielding Gas				
Cable Extensions				
Other				

Date:

Total Quoted Price:

HOBART WELDERS

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